

Safety Data Sheet

according to 29 CFR 1910.1200(g)

TIP TOP PRIMER PR 805

Revision date: 03/19/2026

Product code: 00156-0546

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1. Identification

Product identifier

TIP TOP PRIMER PR 805

Art.-No.

525 2422, 525 2431, 525 2732

Recommended use of the chemical and restrictions on use

Use of the substance/mixture

Primer Coat

Details of the supplier of the safety data sheet

Company name: REMA TIP TOP / North America Inc.
Street: 1500 Industrial Blvd
Place: Madison, GA 30650, USA
Telephone: +1 800 225 7362,
Internet: www.rematiptop.com
Responsible Department: Responsible for the safety data sheet: sds@gbk-ingelheim.de
Emergency phone number: (USA domestic) 1 800 535 5053 or international (001) 352 323 3500
Infotrac/GBK GmbH-ID: 93591

2. Hazard(s) identification

Classification of the chemical

29 CFR Part 1910.1200

Flammable liquids: Category 2
Carcinogenicity: Category 2
Germ cell mutagenicity: Category 2
Reproductive toxicity: Category 2
Acute toxicity: Category 4 (inhalation)
Skin corrosion/irritation: Category 2
Serious eye damage/eye irritation: Category 2A
Specific target organ toxicity single exposure: Category 3 (narcotic effects) (respiratory tract irritation)
Specific target organ toxicity repeated or prolonged exposure: Category 2
Hazardous to the aquatic environment: Aquatic Chronic 3

Label elements

29 CFR Part 1910.1200

Signal word: Danger**Pictograms:**

Hazard statements

Highly flammable liquid and vapor
Causes skin irritation and serious eye irritation
Harmful if inhaled
May cause respiratory irritation
May cause drowsiness or dizziness
Suspected of causing genetic defects
Suspected of causing cancer
Suspected of damaging the unborn child
May cause damage to organs through prolonged or repeated exposure



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Harmful to aquatic life with long lasting effects

Precautionary statements

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
Take precautionary measures against static discharge.
Wear protective gloves/protective clothing/eye protection/face protection.
If exposed or concerned: Get medical advice/attention.
Store in a well-ventilated place. Keep cool.

Hazards not otherwise classified

According to Regulation (EC) No 1907/2006 (REACH) none of the substances, contained in this product are a PBT / vPvB substance.
Vapours may form explosive mixture with air.

3. Composition/information on ingredients

Mixtures

Chemical characterization

Preparation with polymers in xylene and 4-methylpentan-2-one

Hazardous components

CAS No	Components	Quantity
108-10-1	4-Methylpentan-2-one	< 50 %
	Reaction mass of ethylbenzene and xylene	< 25 %
108-95-2	Phenol	< 3 %
78-93-3	Butanone	< 5 %
108-88-3	Toluene	< 1 %

4. First-aid measures

Description of first aid measures

General information

Remove contaminated soaked clothing immediately.
Symptoms of poisoning may not appear for several hours. Keep under medical supervision for at least 48 hours.
In the event of persistent symptoms receive medical treatment.
Take away from danger area and lay down affected person.

After inhalation

Move to fresh air in case of accidental inhalation of vapours.
Seek medical treatment immediately.

After contact with skin

Wash off with soap and plenty of water.
Possible risk of resorption through skin.
If a person feels unwell or symptoms of skin irritation appear, consult a physician.

After contact with eyes

Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes.
Remove contact lenses, if present and easy to do. Continue rinsing.
Seek medical treatment by eye specialist.

After ingestion

Do not induce vomiting.
Rinse mouth.
Never give anything by mouth to an unconscious person.
Summon a doctor immediately.
Induce vomiting only upon the advice of a physician.

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Most important symptoms and effects, both acute and delayed

- Harmful if inhaled.
- Causes skin irritation.
- Causes serious eye irritation.
- May cause respiratory irritation.
- May cause drowsiness or dizziness.
- Suspected of causing genetic defects.
- Suspected of causing cancer.
- May cause damage to organs through prolonged or repeated exposure.
- Suspected of damaging the unborn child.

Indication of any immediate medical attention and special treatment needed

- Treat symptoms.

5. Fire-fighting measures**Extinguishing media****Suitable extinguishing media**

- Foam, carbon dioxide (CO₂), dry chemical, water-spray.

Unsuitable extinguishing media

- Full water jet.

Specific hazards arising from the chemical

- Fire may produce:
 - carbon monoxide and carbon dioxide
 - Hydrogen chloride (HCl)

Special protective equipment and precautions for fire-fighters

- Use breathing apparatus with independent air supply.
- Protective suit.

Additional information

- Vapours are heavier than air and spread along ground.
- The vapour/air mixture is explosive, even in empty, uncleaned receptacles.
- Cool containers at risk with water spray jet.
- Fire residues and contaminated firefighting water must be disposed of in accordance with the local regulations.

6. Accidental release measures**Personal precautions, protective equipment and emergency procedures****General advice**

- Ensure adequate ventilation.
- Remove persons to safety.

For non-emergency personnel

- Do not breathe vapours.
- Avoid contact with skin, eyes and clothing.

For emergency responders

- In case of vapour formation use respirator.
- Use personal protective clothing.

Environmental precautions

- Do not discharge into the drains/surface waters/groundwater.
- Clean contaminated surface thoroughly.

Methods and material for containment and cleaning up**For containment**

- Prevent spread over a wide area (e.g. by containment or oil barriers).



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For cleaning up

Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder).
Shovel into suitable container for disposal.

Reference to other sections

Observe protective instructions (see Sections 7 and 8).
Information for disposal look up chapter 13.

7. Handling and storage

Precautions for safe handling

Advice on safe handling

Do not wear contact lenses when handling the product.
Keep container tightly closed.
Vapours are heavier than air and spread along ground.
Keep a good ventilation and air-exhaust at the place of work.
Avoid contact with skin, eyes and clothing.

Advice on protection against fire and explosion

Keep away from heat and sources of ignition.
Do not smoke.
Take precautionary measures against static discharges.
Pay attention to anti-explosion protection rules: In case of an explosive atmosphere use only explosion-proof equipment.

Advice on general occupational hygiene

Do not inhale vapours.
Wash hands before breaks and immediately after handling the product.
When using do not eat, drink or smoke.
Avoid contact with skin, eyes and clothing.
Remove and wash contaminated clothes before re-use.

Conditions for safe storage, including any incompatibilities

Requirements for storage rooms and vessels

Keep container tightly closed in a dry, cool and well-ventilated place.
Pay attention to anti-explosion rules.

Hints on joint storage

Incompatible with oxidizing agents.

Further information on storage conditions

Keep away from food, drink and animal feeding stuffs.

8. Exposure controls/personal protection

Control parameters



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Exposure limits

CAS No	Substance	ppm	mg/m ³	f/cc	Category	Origin
78-93-3	2-Butanone (Methyl ethyl ketone)	200	590		TWA (8 h)	REL
78-93-3	2-Butanone	200	590		TWA (8 h)	REL
		300	885		STEL (15 min)	REL
100-41-4	Ethyl benzene	100	435		TWA (8 h)	REL
		100	435		TWA (8 h)	REL
		125	545		STEL (15 min)	REL
100-41-4	Ethyl benzene	20	-		TWA (8 h)	ACGIH-2025
108-10-1	Hexone (Methyl isobutyl ketone)	100	410		TWA (8 h)	REL
108-10-1	Hexone	50	205		TWA (8 h)	REL
		75	300		STEL (15 min)	REL
78-93-3	Methyl ethyl ketone	75			TWA (8 h)	ACGIH-2025
		150			STEL (15 min)	ACGIH-2025
108-95-2	Phenol	5	19		TWA (8 h)	REL
		5	19		TWA (8 h)	REL
		C 15.6	C 60		15 min	REL
108-95-2	Phenol	5	19		TWA (8 h)	ACGIH-2025
112926-00-8	Silica, amorphous, precipitated and gel	706	(Z-3)		TWA (8 h)	REL
		mp/m ³				
13463-67-7	Titanium dioxide Total dust	-	15		TWA (8 h)	REL
13463-67-7	Titanium dioxide: Finescale particles (Respirable particulate matter)	-	2.5		TWA (8 h)	ACGIH-2025
13463-67-7	Titanium dioxide				as low as possible	REL
108-88-3	Toluene	200	-		TWA (8 h)	REL
		C 300	-		Ceiling	REL
		500	-		Peak (10 min)	REL
108-88-3	Toluene	100	375		TWA (8 h)	REL
		150	560		STEL (15 min)	REL
108-88-3	Toluene	20	-		TWA (8 h)	ACGIH-2025
-	Wood dusts (inhalable fraction): All other species/All other wood dusts		1		TWA (8 h)	ACGIH-2025
1330-20-7	Xylene: mixed isomers	20			TWA (8 h)	ACGIH-2025
1330-20-7	Xylenes (o-,m-,p-isomers)	100	435		TWA (8 h)	REL

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Biological Exposure Indices (BEI-ACGIH)

CAS No	Substance	Determinant	Value	Test material	Sampling time
108-10-1	METHYL ISOBUTYL KETONE	Methyl isobutyl ketone	1 mg/L	urine	End of shift
108-95-2	PHENOL	Phenol (with hydrolysis, creatinine)	250 mg/g	urine	End of shift
78-93-3	METHYL ETHYL KETONE	Methyl ethyl ketone	2 mg/L	urine	End of shift
108-88-3	TOLUENE	Toluene	0.02 mg/L	blood	Prior to last shift of workweek
100-41-4	Ethyl benzene	Sum of mandelic acid and phenylglyoxylic acid (creatinine)	0.15 g/g	urine	End of shift

Exposure controls**Appropriate engineering controls**

Ensure adequate ventilation, especially in confined areas.

Individual protection measures, such as personal protective equipment**Eye/face protection**

Tightly fitting goggles.

Eye wash bottle with pure water.

Hand protection

Splash protection:

Protective gloves resistant to chemicals made of butyl, Minimum coat thickness 0,7 mm, Permeation resistance (wear duration) > 240 minutes, i.e. protective glove <Butoject 898> made by www.kcl.de.

This recommendation refers exclusively to the chemical compatibility and the lab test conforming to EN 374 carried out under lab conditions.

Requirements can vary as a function of the use. Therefore, it is necessary to adhere additionally to the recommendations given by the manufacturer of protective gloves.

Skin protection

Solvent-resistant apron.

Respiratory protection

In case of insufficient ventilation wear suitable respiratory equipment (gas filter type A).

9. Physical and chemical properties**Information on basic physical and chemical properties**

Physical state:	Liquid
Color:	Grey
Odor:	Aromatic

Test method**Changes in the physical state**

Melting point/freezing point:	n.d.
Boiling point or initial boiling point and boiling range:	n.d.
Sublimation point:	n.a.
Softening point:	n.d.
Pour point:	n.d.
Flash point:	15 °C

Flammability

Solid/liquid:	n.a.
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Explosive properties

The product is considered non-explosive; nevertheless explosive vapour/air mixture can be generated.

Lower explosion limits:	1,4 vol. % (*)
Upper explosion limits:	7,5 vol. % (*)
Auto-ignition temperature:	n.d.

Self-ignition temperature

Solid:	n.a.
Gas:	n.a.
Decomposition temperature:	n.d.
pH-Value:	n.d.
Viscosity / dynamic:	10 - 300 mPa·s
Viscosity / kinematic: (at 40 °C)	> 20,5 mm ² /s
Flow time:	n.d.

Water solubility: (at 20 °C)	Immiscible
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Solubility in other solvents

n.d.	
Partition coefficient n-octanol/water:	n.d.
Vapor pressure: (at 20 °C)	n.d.
Density (at 20 °C):	0,87 - 0,92 g/cm ³
Bulk density:	n.a.
Relative vapour density:	n.d.

Other information**Information with regard to physical hazard classes**

Sustained combustibility:	Sustained combustibility
Oxidizing properties Not oxidising.	

Other safety characteristics

Solvent separation test:	n.d.
Solvent content:	< 75 %
Evaporation rate:	n.d.

Further Information

(*) 4-Methylpentan-2-one

10. Stability and reactivity**Reactivity**

No decomposition if stored and applied as directed.

Chemical stability

Stable under normal conditions.

Possibility of hazardous reactions

Reactions with oxidizing agents.

Conditions to avoid

To avoid thermal decomposition, do not overheat.



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Vapour/air mixtures are explosive at intensive warming.
Heating can release vapours which can be ignited.

Incompatible materials

Strong oxidizing agents

Hazardous decomposition products

No hazardous decomposition products known.
Fire may produce:
Carbon monoxide and carbon dioxide
Hydrogen chloride (HCl)

11. Toxicological information

Information on toxicological effects

Acute toxicity

Harmful if inhaled
No toxicological data available.

ATEmix calculated

ATE (oral) > 2000 mg/kg; ATE (dermal) > 2000 mg/kg

Irritation and corrosivity

Skin corrosion/irritation: Causes skin irritation
Serious eye damage/eye irritation: Causes serious eye irritation

Sensitizing effects

Based on available data, the classification criteria are not met.

Carcinogenic/mutagenic/toxic effects for reproduction

Suspected of causing cancer (4-Methylpentan-2-one)
Suspected of causing genetic defects (Phenol)
Suspected of damaging the unborn child (Toluene)

Specific target organ toxicity (STOT) - single exposure

May cause respiratory irritation (4-Methylpentan-2-one; Reaction mass of ethylbenzene and xylene)
May cause drowsiness or dizziness (4-Methylpentan-2-one)

Specific target organ toxicity (STOT) - repeated exposure

May cause damage to organs through prolonged or repeated exposure (Reaction mass of ethylbenzene and xylene; Phenol)

Carcinogenicity (IARC): Methyl isobutyl ketone (CAS 108-10-1) is listed in group 2B. Titanium dioxide (CAS 13463-67-7) is listed in group 2B. Phenol (CAS 108-95-2) is listed in group 3. Toluene (CAS 108-88-3) is listed in group 3.

Aspiration hazard

Based on available data, the classification criteria are not met.

Practical experience

This product is classified in accordance with the GHS regulations.

Information on other hazards

Endocrine disrupting properties

No data available

Other information

Inhalation of vapours is irritating to the respiratory system, may cause throat pain and cough.
Repeated exposure may cause skin dryness or cracking.
Possible risk of resorption through skin.
Inhalation of high vapour concentration may cause symptoms like headache, dizziness, tiredness, nausea and vomiting.
Inhalation of vapours is irritating to the respiratory system, may cause throat pain and cough.
May cause irritation of the mucous membranes.

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12. Ecological information**Ecotoxicity**

Ecological data are not available.
Harmful to aquatic life with long lasting effects.
Zinc oxide
EC50/Selenastrum capricornutum/72 h = 0,17 mg/l
4-Methylpentan-2-one
LC50/Pimephales promelas/96 h = 505 - 540 mg/l
EC50/Daphnia magna/48 h = 170 mg/l
EC50/Selenastrum capricornutum/72 h = 170 mg/l
Toluene
LC50/Carassius Auratus/96 h = 13 mg/l
EC50/algae/72 h = 12,5 mg/l [OECD 201]
Ethyl benzene
ErC50/algae/96 h = 3,6 mg/l

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Endocrine disrupting properties

This product does not contain a substance that has endocrine disrupting properties with respect to non-target organisms as no components meets the criteria.

Other adverse effects

Hazardous water pollutant.

Further information

Do not flush into surface water or sanitary sewer system.

13. Disposal considerations**Waste treatment methods****Disposal recommendations**

Where possible recycling is preferred to disposal.
Can be incinerated, when in compliance with local regulations.

Contaminated packaging

Contaminated packaging should be emptied as far as possible and after appropriate cleansing may be taken for reuse.

Packaging that cannot be cleaned should be disposed of like the product.

Empty containers should be taken for local recycling, recovery or waste disposal.

14. Transport information**U.S. DOT 49 CFR 172.101**

<u>UN number or ID number:</u>	UN 1263
<u>Proper shipping name:</u>	PAINT
<u>Transport hazard class(es):</u>	3
<u>Packing group:</u>	II
Hazard label:	3

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**Marine transport (IMDG)**

UN number or ID number: UN 1263
UN proper shipping name: Paint
Transport hazard class(es): 3
Packing group: II
Hazard label: 3



Marine pollutant: No
Limited quantity: 5 L / 30 kg
Excepted quantity: E2
EmS: F-E, S-E

Air transport (ICAO-TI/IATA-DGR)

UN number or ID number: UN 1263
UN proper shipping name: Paint
Transport hazard class(es): 3
Packing group: II
Hazard label: 3



Limited quantity Passenger: 1 L
Passenger LQ: Y341
Excepted quantity: E2
IATA-packing instructions - Passenger: 353
IATA-max. quantity - Passenger: 5 L
IATA-packing instructions - Cargo: 364
IATA-max. quantity - Cargo: 60 L

Environmental hazards

ENVIRONMENTALLY HAZARDOUS: No

Special precautions for user

Handle in accordance with good industrial hygiene and safety practice.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

The transport takes place only in approved and appropriate packaging.

15. Regulatory information

U.S. Regulations**National Inventory TSCA**

All of the components are listed on the TSCA inventory.

National regulatory information

SARA Section 302 Extremely hazardous substances:

Phenol (108-95-2): Reportable quantity = 1,000 lbs., Threshold planning quantity = 500/10,000 lbs.

SARA Section 304 CERCLA:

Methyl isobutyl ketone (108-10-1): Reportable quantity = 5,000 (2270) lbs. (kg)

Xylene (mixed isomers) (1330-20-7): Reportable quantity = 100 (45.4) lbs. (kg)

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Phenol (108-95-2): Reportable quantity = 1,000 (454) lbs. (kg)
Methyl ethyl ketone (78-93-3): Reportable quantity = 5,000 (2270) lbs. (kg)
Toluene (108-88-3): Reportable quantity = 1,000 (454) lbs. (kg)
Ethylbenzene (100-41-4): Reportable quantity = 1,000 (454) lbs. (kg)

SARA Section 311/312 Hazards:

Methyl isobutyl ketone (108-10-1): Fire hazard, Delayed (chronic) health hazard, Immediate (acute) health hazard
Xylene (mixed isomers) (-): Fire hazard, Immediate (acute) health hazard, Delayed (chronic) health hazard
Phenol (108-95-2): Immediate (acute) health hazard, Delayed (chronic) health hazard
Methyl ethyl ketone (78-93-3): Fire hazard, Immediate (acute) health hazard
Toluene (108-88-3): Fire hazard, Immediate (acute) health hazard, Delayed (chronic) health hazard

SARA Section 313 Toxic release inventory:

Methyl isobutyl ketone (108-10-1): De minimis limit = 1.0 %, Reportable threshold = Standard
Xylene (mixed isomers) (1330-20-7): De minimis limit = 1.0 %, Reportable threshold = Standard
Phenol (108-95-2): De minimis limit = 1.0 %, Reportable threshold = Standard
Toluene (108-88-3): De minimis limit = 1.0 %, Reportable threshold = Standard
Ethylbenzene (100-41-4): De minimis limit = 0.1 %, Reportable threshold = Standard

Clean Air Act Section 112(b):

Methyl isobutyl ketone (108-10-1), Xylene (mixed isomers) (1330-20-7), Phenol (108-95-2), Methyl ethyl ketone (78-93-3), Toluene (108-88-3), Ethylbenzene (100-41-4)

State Regulations

Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65, State of California)

WARNING: This product can expose you to chemicals including Methyl isobutyl ketone (MIBK) (cancer, developmental); Carbon black (airborne, unbound particles of respirable size) (cancer); Toluene (developmental), which are known to the State of California to cause cancer, birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

16. Other information

Hazardous Materials Identification System (HMIS)

Health: *1
Flammability: 3
Physical Hazard: 0

NFPA Hazard Ratings

Health: 1
Flammability: 3
Reactivity: 0
Unique Hazard:
Revision date: 19.03.2026
Revision No: 1,0



Abbreviations and acronyms

ADR = Accord européen relatif au transport international des marchandises Dangereuses par Route
RID = Règlement concernant le transport international ferroviaire de marchandises dangereuses
ADN = Accord européen relatif au transport international des marchandises dangereuses par voie de navigation intérieure
IMDG = International Maritime Code for Dangerous Goods
IATA/ICAO = International Air Transport Association / International Civil Aviation Organization
MARPOL = International Convention for the Prevention of Pollution from Ships
IBC-Code = International Code for the Construction and Equipment of Ships Carrying Dangerous Chemicals in Bulk

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GHS = Globally Harmonized System of Classification and Labelling of Chemicals

REACH = Registration, Evaluation, Authorization and Restriction of Chemicals

CAS = Chemical Abstract Service

EN = European norm

ISO = International Organization for Standardization

DIN = Deutsche Industrie Norm

PBT = Persistent Bioaccumulative and Toxic

vPvB = Very Persistent and very Bio-accumulative

LD = Lethal dose

LC = Lethal concentration

EC = Effect concentration

IC = Median immobilisation concentration or median inhibitory concentration

Other data

The information in this document is based on the present state of knowledge and is applicable to the product with regard to appropriate safety precautions.

The information describes exclusively the safety requirements for the product (s) and is based on the present level of our knowledge.

The delivery specifications are contained in the corresponding product sheet.

This data does not constitute a guarantee for the characteristics of the product(s) as defined by the legal warranty regulations.

(n.a. = not applicable; n.d. = not determined)

(The data for the relevant ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)