

ESKANOL PU 23 KOMP. B

Revision date: 22.07.2022

Product code: 00359-1310

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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

ESKANOL PU 23 KOMP. B

Art.-No.

10626

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture

Hardener

1.3. Details of the supplier of the safety data sheet

Company name:	TIP TOP Oberflächenschutz Elbe GmbH	
Street:	Heuweg 4	
Place:	D-06886 Wittenberg	
Telephone:	+49(0)3491/635-50	Telefax: +49(0)3491/635-552
Responsible Department:	Responsible for the safety data sheet: sds@gbk-ingelheim.de	

1.4. Emergency telephone number:

INTERNATIONAL: +49 - (0) 6132 - 84463, GBK GmbH (24h - 7d/w - 365d/a)
Public Poisons Information Line: +353 (0) 1 809 2166 (8am-10pm 7 days a week)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Regulation (EC) No 1272/2008

Flam. Liq. 3; H226
Acute Tox. 4; H332
Skin Irrit. 2; H315
Eye Irrit. 2; H319
Skin Sens. 1; H317
STOT SE 3; H335
STOT RE 2; H373

Full text of hazard statements: see SECTION 16.

2.2. Label elements

Regulation (EC) No 1272/2008

Hazard components for labelling

Hexamethylene-1,6-diisocyanate, homopolymer
Xylene (mixed isomers)
Hexamethylene diisocyanate

Signal word: Warning

Pictograms:



Hazard statements

H226	Flammable liquid and vapour.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.

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H373 May cause damage to organs through prolonged or repeated exposure.

Precautionary statements

- P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
- P260 Do not breathe vapour.
- P280 Wear protective gloves/protective clothing/eye protection/face protection.
- P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
- P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
- P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P314 Get medical advice/attention if you feel unwell.

Special labelling of certain mixtures

- EUH204 Contains isocyanates. May produce an allergic reaction.
As from 24 August 2023 adequate training is required before industrial or professional use.

2.3. Other hazards

According to Regulation (EC) No 1907/2006 (REACH) none of the substances, contained in this product are a PBT / vPvB substance.
The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605
Vapours may form explosive mixture with air.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Chemical characterization

Aliphatic polyisocyanate

Hazardous components

CAS No	Chemical name			Quantity
	EC No	Index No	REACH No	
	GHS Classification			
28182-81-2	Hexamethylene-1,6-diisocyanate, homopolymer			< 75 %
	500-060-2		01-2119488934-20	
	Acute Tox. 4, Skin Sens. 1, STOT SE 3; H332 H317 H335			
108-65-6	2-Methoxy-1-methylethyl acetate			< 15 %
	203-603-9	607-195-00-7	01-2119475791-29	
	Flam. Liq. 3, STOT SE 3; H226 H336			
1330-20-7	Xylene (mixed isomers)			< 15 %
	215-535-7	601-022-00-9	01-2119488216-32	
	Flam. Liq. 3, Acute Tox. 4, Acute Tox. 4, Skin Irrit. 2, Eye Irrit. 2, STOT SE 3, STOT RE 2, Asp. Tox. 1, Aquatic Chronic 3; H226 H332 H312 H315 H319 H335 H373 H304 H412			
822-06-0	Hexamethylene diisocyanate			< 0,1 %
	212-485-8	615-011-00-1	01-2119457571-37	
	Acute Tox. 3, Skin Irrit. 2, Eye Irrit. 2, Resp. Sens. 1, Skin Sens. 1, STOT SE 3; H331 H315 H319 H334 H317 H335			

Full text of H and EUH statements: see section 16.

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Specific Conc. Limits, M-factors and ATE

CAS No	EC No	Chemical name	Quantity
		Specific Conc. Limits, M-factors and ATE	
28182-81-2	500-060-2	Hexamethylene-1,6-diisocyanate, homopolymer	< 75 %
		inhalation: ATE = 11 mg/l (vapours); inhalation: ATE = 1,5 mg/l (dusts or mists)	
108-65-6	203-603-9	2-Methoxy-1-methylethyl acetate	< 15 %
		dermal: LD50 = > 5000 mg/kg; oral: LD50 = 5155 mg/kg	
1330-20-7	215-535-7	Xylene (mixed isomers)	< 15 %
		inhalation: ATE = 11 mg/l (vapours); dermal: ATE = 1100 mg/kg	
822-06-0	212-485-8	Hexamethylene diisocyanate	< 0,1 %
		inhalation: ATE = 3 mg/l (vapours); inhalation: ATE = 0,5 mg/l (dusts or mists) Resp. Sens. 1; H334: >= 0,5 - 100 Skin Sens. 1; H317: >= 0,5 - 100	

SECTION 4: First aid measures**4.1. Description of first aid measures****General information**

- Remove contaminated soaked clothing immediately.
- If you feel unwell, seek medical advice.
- Take away from danger area and lay down affected person.
- In case of the person being unconscious put him/her in a stable side position.

After inhalation

- Move to fresh air in case of accidental inhalation of vapours or decomposition products.
- Refer for medical treatment.
- If patient is not breathing, apply artificial respiration.

After contact with skin

- Wash off with soap and plenty of water.
- Consult a doctor if skin irritation persists.
- Do not use solvents or thinners.

After contact with eyes

- Remove contact lens.
- Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes.
- Seek medical treatment by eye specialist.

After ingestion

- Do not induce vomiting.
- Rinse out mouth and give plenty of water to drink.
- Never give anything by mouth to an unconscious person.
- Summon a doctor immediately.
- Induce vomiting only upon the advice of a physician.

4.2. Most important symptoms and effects, both acute and delayed

- Causes skin irritation.
- May cause an allergic skin reaction.
- Causes serious eye irritation.
- Harmful if inhaled.
- May cause respiratory irritation.
- May cause damage to organs through prolonged or repeated exposure.

4.3. Indication of any immediate medical attention and special treatment needed

- Treat symptoms.

SECTION 5: Firefighting measures**5.1. Extinguishing media**

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Suitable extinguishing media

Alcohol-resistant foam, dry chemical, carbon dioxide (CO₂), water-spray.

Unsuitable extinguishing media

Full water jet.

5.2. Special hazards arising from the substance or mixture

Fire may produce:

Carbon monoxide (CO), carbon dioxide (CO₂) and nitrogen oxides (NO_x).

Hydrogen cyanide (HCN)

Isocyanates (NCO).

5.3. Advice for firefighters

Wear self-contained breathing apparatus and protective suit.

Additional information

Cool containers at risk with water spray jet.

The vapour/air mixture is explosive, even in empty, uncleaned receptacles.

Vapours are heavier than air and spread along ground.

Fire residues and contaminated firefighting water must be disposed of in accordance with the local regulations.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General advice

Ensure adequate ventilation.

Remove persons to safety.

Keep away sources of ignition.

For non-emergency personnel

Avoid contact with skin, eyes and clothing.

Do not breathe vapours.

For emergency responders

In case of vapour formation use respirator.

Use personal protective clothing.

6.2. Environmental precautions

Do not discharge into the drains/surface waters/groundwater.

Do not discharge into the subsoil/soil.

Inform competent authority about release into the sewerage, ground or into waters.

6.3. Methods and material for containment and cleaning up

For containment

Prevent spread over a wide area (e.g. by containment or oil barriers).

For cleaning up

Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder).

Shovel into suitable container for disposal.

Container can be pressurized by carbon dioxide due to reaction with humid air and/or water.

No not container for disposal.

6.4. Reference to other sections

Observe protective instructions (see Sections 7 and 8).

Informations for disposal look up chapter 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling

Keep container tightly closed.

Keep a good ventilation and air-exhaust at the place of work.

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Vapours are heavier than air and spread along ground.
 Avoid contact with the skin and the eyes.
 When using do not eat, drink or smoke.
 Do not empty container under pressure. No pressure tank!
 Containers that have been opened must be carefully resealed and kept upright to prevent leakage.

Advice on protection against fire and explosion

Keep away from heat and sources of ignition.
 Do not smoke.
 Take precautionary measures against static discharges.
 Use only explosion-proof equipment.

7.2. Conditions for safe storage, including any incompatibilities

Requirements for storage rooms and vessels

Keep container tightly closed in a dry, cool and well-ventilated place.
 Pay attention to anti-explosion protection rules.
 Protect from heat and direct solar radiation.
 Recommended storage temperature: 10°C - 30°C

Hints on joint storage

Incompatible with:
 Oxidizing agents
 Acids and bases.
 Water, amines, alcohols

Further information on storage conditions

Keep away from food, drink and animal feeding stuffs.

7.3. Specific end use(s)

Hardener

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

CAS No	Substance	ppm	mg/m ³	fib/cm ³	Category	Origin
108-65-6	2-Methoxy-1-methylethylacetate	50	275		TWA (8 h)	
		100	550		STEL (15 min)	
822-06-0	Hexamethylene diisocyanate (as -NCO)	0.005	-		TWA (8 h)	
1330-20-7	Xylene, mixed isomers	50	221		TWA (8 h)	
		100	442		STEL (15 min)	

DNEL/DMEL values

CAS No	Substance	Exposure route	Effect	Value
108-65-6	2-Methoxy-1-methylethyl acetate			
Consumer DNEL, long-term		oral	systemic	36 mg/kg bw/day
Consumer DNEL, long-term		dermal	systemic	320 mg/kg bw/day
Worker DNEL, long-term		dermal	systemic	796 mg/kg bw/day
Consumer DNEL, long-term		inhalation	systemic	33 mg/m ³
Worker DNEL, long-term		inhalation	systemic	275 mg/m ³

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PNEC values

CAS No	Substance	
	Environmental compartment	Value
108-65-6	2-Methoxy-1-methylethyl acetate	
	Freshwater	0,635 mg/l
	Freshwater (intermittent releases)	635 mg/l
	Marine water	0,064 mg/l
	Freshwater sediment	3,29 mg/kg
	Marine sediment	0,329 mg/kg
	Micro-organisms in sewage treatment plants (STP)	100 mg/l
	Soil	0,29 mg/kg

8.2. Exposure controls

Appropriate engineering controls

Ensure adequate ventilation, especially in confined areas.

Protective and hygiene measures

- Do not inhale vapours.
- Wash hands before breaks and immediately after handling the product.
- When using do not eat, drink or smoke.
- Treat subsequently with skin cream.
- Remove and wash contaminated clothing before re-use.

Eyeface protection

- Tightly fitting goggles (EN 166).
- Eye wash bottle with pure water (EN 15154).

Hand protection

Protective gloves resistant to chemicals made off viton, Minimum coat thickness 0,7 mm, Permeation resistance (wear duration) approx. 30 minutes, i.e. protective glove <Vitoject 890> made by www.kcl.de.
 Splash protection: Protective gloves resistant to chemicals made off butyl, Minimum coat thickness 0,7 mm, Permeation resistance (wear duration) approx. 480 minutes, i.e. protective glove <Butoject 898> made by www.kcl.de.
 This recommendation refers exclusively to the chemical compatibility and the lab test conforming to EN 374 carried out under lab conditions.
 Requirements can vary as a function of the use. Therefore it is necessary to adhere additionally to the recommendations given by the manufacturer of protective gloves.

Skin protection

Long sleeved clothing (DIN EN ISO 6530)

Respiratory protection

In case of insufficient ventilation wear suitable respiratory equipment (gas filter type A) (EN 14387).

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state: Liquid
 Colour: Colourless
 Odour: Characteristic

Test method

pH-Value: n. d.

Changes in the physical state

Melting point/freezing point: n. d.

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Boiling point or initial boiling point and boiling range:	n. d.
Sublimation point:	n.a.
Softening point:	n. d.
Flash point:	27 °C Calculated
Sustaining combustion:	Sustaining combustion

Flammability

Solid/liquid:	n.a.
Gas:	n.a.

Explosive properties

The product is considered non-explosive; nevertheless explosive vapour/air mixture can be generated.

Lower explosion limits:	n. d.
Upper explosion limits:	n. d.
Auto-ignition temperature:	n. d.

Self-ignition temperature

Solid:	n.a.
Gas:	n.a.

Decomposition temperature:	n. d.
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Oxidizing properties

Not oxidising.

Vapour pressure: (at 20 °C)	n. d.
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Density (at 20 °C):	approx. 1,08 g/cm ³ ISO 2811-2
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Bulk density:	n.a.
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Water solubility: (at 20 °C)	Immiscible
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Solubility in other solvents

n. d.

Partition coefficient n-octanol/water:	n. d.
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Viscosity / dynamic: (at 20 °C)	45 - 65 mPa·s ISO 2884-1
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Viscosity / kinematic: (at 40 °C)	39 mm ² /s
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Flow time: (at 23 °C)	8 s 6 DIN 53211
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Relative vapour density:	n. d.
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Evaporation rate:	n. d.
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Solvent separation test:	n. d.
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Solvent content:	< 30 %
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9.2. Other information

No data available

SECTION 10: Stability and reactivity

10.1. Reactivity

No decomposition if stored and applied as directed.

10.2. Chemical stability

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Stable under normal conditions.

10.3. Possibility of hazardous reactions

Reactions with acids, alkalies and oxidising agents.
Reacts with: Water, amines, alcohols

10.4. Conditions to avoid

To avoid thermal decomposition, do not overheat.
Heating can release vapours which can be ignited.
Vapour/air-mixtures are explosive at intense warming.

10.5. Incompatible materials

Strong oxidizing agents
Strong acids and strong bases
Water, amines, alcohols

10.6. Hazardous decomposition products

No known hazardous decomposition products.
Fire may produce:
Carbon monoxide (CO), carbon dioxide (CO₂) and nitrogen oxides (NO_x)
Hydrogen cyanide gas., Isocyanates

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Harmful if inhaled.
No toxic data available.
ATE_{mix}/inhalation: ~ 12 mg/l/4 h [vapour]

Irritation and corrosivity

Causes skin irritation.
Causes serious eye irritation.

Sensitising effects

Contains isocyanates. May produce an allergic reaction. May cause an allergic skin reaction.
(Hexamethylene-1,6-diisocyanate, homopolymer; Hexamethylene diisocyanate)

Carcinogenic/mutagenic/toxic effects for reproduction

Based on available data, the classification criteria are not met.

STOT-single exposure

May cause respiratory irritation. (Hexamethylene-1,6-diisocyanate, homopolymer)

STOT-repeated exposure

May cause damage to organs through prolonged or repeated exposure. (Xylene (mixed isomers))

Aspiration hazard

Based on available data, the classification criteria are not met.

Additional information on tests

Classification in compliance with the assessment procedure specified in the Regulation (EC) no 1272/2008.

11.2. Information on other hazards

Endocrine disrupting properties

No data available

Other information

Inhalation of high vapour concentrations may cause symptoms like headache, dizziness, tiredness, nausea and vomiting.
Inhalation of high concentrations may cause injuries to liver, kidneys and central nervous system.
Repeated or prolonged exposure may cause skin irritation and dermatitis, due to degreasing properties of the product.
With hypersensitive people, reactions as cough or difficulty of breathing may appear even with tiny

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concentrations of isocyanates; therefore keep room aerated and ventilated.

SECTION 12: Ecological information**12.1. Toxicity**

Ecological dates are not available.

12.2. Persistence and degradability

No data available

CAS No	Chemical name	Method	Value	d	Source
		Method			Source
		Evaluation			
108-65-6	2-Methoxy-1-methylethyl acetate				
	OECD 301F	90%	28	ECHA	
	Formation of carbon dioxide				
	OECD 301F	83%	28	ECHA	
	Oxygen consumption				
	OECD 301F	99%	28	ECHA	
	DOC decrease				

12.3. Bioaccumulative potential

No data available

12.4. Mobility in soil

No data available

12.5. Results of PBT and vPvB assessment

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

12.6. Endocrine disrupting properties

This product does not contain a substance that has endocrine disrupting properties with respect to non-target organisms as no components meets the criteria.

12.7. Other adverse effects

Hazard to waters.

Further information

Do not flush into surface water or sanitary sewer system.

SECTION 13: Disposal considerations**13.1. Waste treatment methods****Disposal recommendations**

Can be incinerated, when in compliance with local regulations.
Where possible recycling is preferred to disposal.

List of Wastes Code - residues/unused products

080111 WASTES FROM THE MANUFACTURE, FORMULATION, SUPPLY AND USE (MFSU) OF COATINGS (PAINTS, VARNISHES AND VITREOUS ENAMELS), ADHESIVES, SEALANTS AND PRINTING INKS; wastes from MFSU and removal of paint and varnish; waste paint and varnish containing organic solvents or other hazardous substances; hazardous waste

Contaminated packaging

Empty containers should be taken for local recycling, recovery or waste disposal.
Contaminated packaging should be emptied as far as possible and after appropriate cleansing may be taken for reuse.
Packaging that cannot be cleaned should be disposed of like the product.

SECTION 14: Transport information

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Land transport (ADR/RID)

14.1. UN number: UN 1263
14.2. UN proper shipping name: PAINT
14.3. Transport hazard class(es): 3
14.4. Packing group: III
Hazard label: 3



Classification code: F1
Special Provisions: 163 367 650
Limited quantity: 5 L / 30 kg
Excepted quantity: E1
Transport category: 3
Hazard No: 30
Tunnel restriction code: D/E

Inland waterways transport (ADN)

14.1. UN number: UN 1263
14.2. UN proper shipping name: Paint
14.3. Transport hazard class(es): 3
14.4. Packing group: III
Hazard label: 3



Classification code: F1
Special Provisions: 163 367 650
Limited quantity: 5 L / 30 kg
Excepted quantity: E1

Marine transport (IMDG)

14.1. UN number: UN 1263
14.2. UN proper shipping name: PAINT
14.3. Transport hazard class(es): 3
14.4. Packing group: III
Hazard label: 3



Marine pollutant: No
Special Provisions: 163, 223, 367, 955
Limited quantity: 5 L / 30 kg
Excepted quantity: E1
EmS: F-E, S-E

Air transport (ICAO-TI/IATA-DGR)

14.1. UN number: UN 1263
14.2. UN proper shipping name: PAINT
14.3. Transport hazard class(es): 3

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14.4. Packing group:

III

Hazard label:

3



Special Provisions:

A3 A72 A192

Limited quantity Passenger:

10 L

Passenger LQ:

Y344

Excepted quantity:

E1

IATA-packing instructions - Passenger:

355

IATA-max. quantity - Passenger:

60 L

IATA-packing instructions - Cargo:

366

IATA-max. quantity - Cargo:

220 L

14.5. Environmental hazards

ENVIRONMENTALLY HAZARDOUS:

No

14.6. Special precautions for user

Handle in accordance with good industrial hygiene and safety practice.

14.7. Maritime transport in bulk according to IMO instruments

The transport takes place only in approved and appropriate packaging.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulatory information

Restrictions on use (REACH, annex XVII):

Entry 3, Entry 40, Entry 74, Entry 75

2004/42/EC (VOC):

< 500 g/l

Information according to 2012/18/EU

P5c FLAMMABLE LIQUIDS

(SEVESO III):

National regulatory information

Employment restrictions:

Observe restrictions to employment for juveniles according to the 'juvenile work protection guideline' (94/33/EC). Observe employment restrictions under the Maternity Protection Directive (92/85/EEC) for expectant or nursing mothers.

Water hazard class (D):

2 - obviously hazardous to water

15.2. Chemical safety assessment

For this substance a chemical safety assessment has not been carried out.

SECTION 16: Other information

Changes

This data sheet contains changes from the previous version in section(s): 2,6,7,8,9,10,11,12,14,15.

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Abbreviations and acronyms

ADR = Accord européen relatif au transport international des marchandises Dangereuses par Route
 RID = Règlement concernant le transport international ferroviaire de marchandises dangereuses
 ADN = Accord européen relatif au transport international des marchandises dangereuses par voie de navigation intérieure
 IMDG = International Maritime Code for Dangerous Goods
 IATA/ICAO = International Air Transport Association / International Civil Aviation Organization
 MARPOL = International Convention for the Prevention of Pollution from Ships
 IBC-Code = International Code for the Construction and Equipment of Ships Carrying Dangerous Chemicals in Bulk
 GHS = Globally Harmonized System of Classification and Labelling of Chemicals
 REACH = Registration, Evaluation, Authorization and Restriction of Chemicals
 CAS = Chemical Abstract Service
 EN = European norm
 ISO = International Organization for Standardization
 DIN = Deutsche Industrie Norm
 PBT = Persistent Bioaccumulative and Toxic
 vPvB = Very Persistent and very Bio-accumulative
 LD = Lethal dose
 LC = Lethal concentration
 EC = Effect concentration
 IC = Median immobilisation concentration or median inhibitory concentration

Classification for mixtures and used evaluation method according to Regulation (EC) No 1272/2008 [CLP]

Classification	Classification procedure
Flam. Liq. 3; H226	On basis of test data
Acute Tox. 4; H332	Calculation method
Skin Irrit. 2; H315	Calculation method
Eye Irrit. 2; H319	Calculation method
Skin Sens. 1; H317	Calculation method
STOT SE 3; H335	Calculation method
STOT RE 2; H373	Calculation method

Relevant H and EUH statements (number and full text)

H226 Flammable liquid and vapour.
 H304 May be fatal if swallowed and enters airways.
 H312 Harmful in contact with skin.
 H315 Causes skin irritation.
 H317 May cause an allergic skin reaction.
 H319 Causes serious eye irritation.
 H331 Toxic if inhaled.
 H332 Harmful if inhaled.
 H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
 H335 May cause respiratory irritation.
 H336 May cause drowsiness or dizziness.
 H373 May cause damage to organs through prolonged or repeated exposure.
 H412 Harmful to aquatic life with long lasting effects.
 EUH204 Contains isocyanates. May produce an allergic reaction.

Further Information

Data of items 4 to 8, as well as 10 to 12, do partly not refer to the use and the regular employing of the product (in this sense consult information on use and on product), but to liberation of major amounts in case of accidents and irregularities.



Safety Data Sheet

according to Regulation (EC) No 1907/2006



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The information describes exclusively the safety requirements for the product (s) and is based on the present level of our knowledge.

The delivery specifications are contained in the corresponding product sheet.

This data does not constitute a guarantee for the characteristics of the product(s) as defined by the legal warranty regulations.

"(n.a. = not applicable; n.d. = not determined)"

(The data for the hazardous ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)