

## Safety Data Sheet

according to Regulation (EC) No 1907/2006

### TIP TOP ECLON EP 2K EPOXY DS STEEL PRIMER

Revision date: 20.07.2023

Product code: 00359-1266

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#### SECTION 1: Identification of the substance/mixture and of the company/undertaking

##### 1.1. Product identifier

TIP TOP ECLON EP 2K EPOXY DS STEEL PRIMER

**Art.-No.**

580 1000

##### 1.2. Relevant identified uses of the substance or mixture and uses advised against

**Use of the substance/mixture**

Protection against corrosion

##### 1.3. Details of the supplier of the safety data sheet

Company name: TIP TOP Oberflächenschutz Elbe GmbH  
Street: Heuweg 4  
Place: D-06886 Wittenberg  
Telephone: +49(0)3491/635-50      Telefax: +49(0)3491/635-552  
Responsible Department: Responsible for the safety data sheet: sds@gbk-ingelheim.de

##### 1.4. Emergency telephone number:

INTERNATIONAL: +49 - (0) 6132 - 84463, GBK GmbH (24h - 7d/w - 365d/a)  
Public Poisons Information Line: +353 (0) 1 809 2166 (8am-10pm 7 days a week)

#### SECTION 2: Hazards identification

##### 2.1. Classification of the substance or mixture

**Regulation (EC) No 1272/2008**

Flam. Liq. 3; H226  
Skin Irrit. 2; H315  
Eye Irrit. 2; H319  
Skin Sens. 1; H317  
STOT RE 2; H373  
Aquatic Chronic 3; H412

Full text of hazard statements: see SECTION 16.

##### 2.2. Label elements

**Regulation (EC) No 1272/2008****Hazard components for labelling**

Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight  $700 < x < 1100$ )  
Xylene (mixed isomers)

**Signal word:** Warning**Pictograms:****Hazard statements**

H226 Flammable liquid and vapour.  
H315 Causes skin irritation.  
H317 May cause an allergic skin reaction.  
H319 Causes serious eye irritation.  
H373 May cause damage to organs through prolonged or repeated exposure.  
H412 Harmful to aquatic life with long lasting effects.

**Precautionary statements**

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No

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P260	smoking.
P280	Do not breathe vapour.
P370+P378	Wear protective gloves/protective clothing/eye protection/face protection.
P403+P235	In case of fire: Use Dry fire-extinguishing substance, Sand to extinguish.
P273	Store in a well-ventilated place. Keep cool.
	Avoid release to the environment.

**2.3. Other hazards**

According to Regulation (EC) No 1907/2006 (REACH) none of the substances, contained in this product are a PBT / vPvB substance.

The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605

Vapours may form explosive mixture with air.

**SECTION 3: Composition/information on ingredients****3.2. Mixtures****Chemical characterization**

Epoxy resin formulation, contains solvents

**Hazardous components**

CAS No	Chemical name	Quantity		
	EC No	Index No	REACH No	
	GHS Classification			
25068-38-6	Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight 700 < x < 1100)			25 - 40 %
	Skin Irrit. 2, Eye Irrit. 2, Skin Sens. 1; H315 H319 H317			
1330-20-7	Xylene (mixed isomers)			10 - 15 %
	215-535-7	601-022-00-9	01-2119488216-32	
	Flam. Liq. 3, Acute Tox. 4, Acute Tox. 4, Skin Irrit. 2, Eye Irrit. 2, STOT SE 3, STOT RE 2, Asp. Tox. 1, Aquatic Chronic 3; H226 H332 H312 H315 H319 H335 H373 H304 H412			
100-41-4	Ethyl benzene			2,5 - 5 %
	202-849-4	601-023-00-4	01-2119489370-35	
	Flam. Liq. 2, Acute Tox. 4, STOT RE 2, Asp. Tox. 1, Aquatic Chronic 3; H225 H332 H373 H304 H412			
107-98-2	1-Methoxy-2-propanol			1 - 5 %
	203-539-1	603-064-00-3	01-2119457435-35	
	Flam. Liq. 3, STOT SE 3; H226 H336			
14808-60-7	Quartz			1 - 5 %
	238-878-4		01-2120770509-45	
-	Hydrocarbons, C9, aromatics			1 - 5 %
	918-668-5		01-2119455851-35	
	Flam. Liq. 3, STOT SE 3, STOT SE 3, Asp. Tox. 1, Aquatic Chronic 2; H226 H335 H336 H304 H411 EUH066			

Full text of H and EUH statements: see section 16.

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**Specific Conc. Limits, M-factors and ATE**

CAS No	EC No	Chemical name	Quantity
		Specific Conc. Limits, M-factors and ATE	
1330-20-7	215-535-7	Xylene (mixed isomers)	10 - 15 %
		inhalation: ATE = 11 mg/l (vapours); dermal: ATE = 1100 mg/kg	
100-41-4	202-849-4	Ethyl benzene	2,5 - 5 %
		inhalation: LC50 = 17,2 mg/l (vapours); dermal: LD50 = 15400 mg/kg; oral: LD50 = 3500 mg/kg	

**Further Information**

According to note P to the directive 67/548/EEC, "Solvent naphta (petroleum)" is not to be classified as "carcinogenic" ingredient because a benzene content (EINECS No. 200-753-7) is below 0.1 % by weight.

According to note P to the directive 67/548/EEC, "Naphta (petroleum)" is not to be classified as "carcinogenic" ingredient because a benzene content (EINECS No. 200-753-7) is below 0.1 % by weight.

**SECTION 4: First aid measures****4.1. Description of first aid measures****General information**

Remove contaminated soaked clothing immediately.  
Take away from danger area and lay down affected person.

**After inhalation**

Move to fresh air in case of accidental inhalation of vapours or decomposition products.  
Keep warm and calm injured person.  
If patient is not breathing, apply artificial respiration.  
Seek medical treatment immediately.

**After contact with skin**

In case of contact with skin wash off immediately with soap and water.  
Do not use solvents or thinners.  
Consult a doctor if skin irritation persists.

**After contact with eyes**

Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes.  
Remove contact lenses, if present and easy to do. Continue rinsing.  
Seek medical treatment by eye specialist.

**After ingestion**

Do not induce vomiting.  
Rinse mouth.  
Never give anything by mouth to an unconscious person.  
Summon a doctor immediately.  
Induce vomiting only upon the advice of a physician.

**4.2. Most important symptoms and effects, both acute and delayed**

Causes skin irritation.  
May cause an allergic skin reaction.  
Causes serious eye irritation.  
May cause damage to organs through prolonged or repeated exposure.

**4.3. Indication of any immediate medical attention and special treatment needed**

Treat symptoms.

**SECTION 5: Firefighting measures****5.1. Extinguishing media****Suitable extinguishing media**

Alcohol-resistant foam, dry chemical, carbon dioxide (CO<sub>2</sub>), water-spray.



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#### Unsuitable extinguishing media

Full water jet.

#### 5.2. Special hazards arising from the substance or mixture

Fire may produce:

Carbon monoxide (CO), carbon dioxide (CO<sub>2</sub>) and nitrogen oxides (NO<sub>x</sub>).

High smoke development

#### 5.3. Advice for firefighters

Wear self-contained breathing apparatus and protective suit.

#### Additional information

Vapours are heavier than air and spread along ground.

The vapour/air mixture is explosive, even in empty, uncleaned receptacles.

Cool containers at risk with water spray jet.

Fire residues and contaminated firefighting water must be disposed of in accordance with the local regulations.

### SECTION 6: Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

##### General advice

Keep away sources of ignition.

Use only explosion-proof equipment.

Ensure adequate ventilation.

Remove persons to safety.

##### For non-emergency personnel

Do not breathe vapours.

Avoid contact with skin, eyes and clothing.

##### For emergency responders

In case of vapour formation use respirator.

Use personal protective clothing.

#### 6.2. Environmental precautions

Do not discharge into the drains/surface waters/groundwater.

#### 6.3. Methods and material for containment and cleaning up

##### For containment

Prevent spread over a wide area (e.g. by containment or oil barriers).

##### For cleaning up

Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder).

Shovel into suitable container for disposal.

Clean contaminated surface thoroughly.

#### 6.4. Reference to other sections

Observe protective instructions (see Sections 7 and 8).

Informations for disposal look up chapter 13.

### SECTION 7: Handling and storage

#### 7.1. Precautions for safe handling

##### Advice on safe handling

Do not wear contact lenses when handling the product.

Keep container tightly closed.

Vapours are heavier than air and spread along ground.

Keep a good ventilation and air-exhaust at the place of work.

Do not empty container under pressure. No pressure tank!

##### Advice on protection against fire and explosion

Keep away from heat and sources of ignition.

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Do not smoke.  
Take precautionary measures against static discharges.  
Use only explosion-proof equipment.

**7.2. Conditions for safe storage, including any incompatibilities****Requirements for storage rooms and vessels**

Keep container tightly closed in a dry, cool and well-ventilated place.  
Pay attention to anti-explosion rules.  
Take precautionary measures against static discharges.  
Storage temperature between 15°C to 30°C

**Hints on joint storage**

Incompatible with:  
strong oxidizing agents, strong acids and strong bases

**Further information on storage conditions**

Keep away from food, drink and animal feeding stuffs.

**7.3. Specific end use(s)**

Protection against corrosion

**SECTION 8: Exposure controls/personal protection****8.1. Control parameters****Occupational exposure limits**

CAS No	Substance	ppm	mg/m <sup>3</sup>	fib/cm <sup>3</sup>	Category	Origin
107-98-2	1-Methoxypropan-2-ol	100	375		TWA (8 h)	
		150	568		STEL (15 min)	
100-41-4	Ethylbenzene	100	442		TWA (8 h)	
		200	884		STEL (15 min)	
14808-60-7	Quartz, respirable dust (crystalline silica)	-	0.1		TWA (8 h)	
1330-20-7	Xylene, mixed isomers	50	221		TWA (8 h)	
		100	442		STEL (15 min)	

**Biological limit values**

CAS No	Substance	Parameter	Value	Test material	Sampling time
100-41-4	Ethyl benzene	Mandelic acid and phenylglyoxylic acid	0.7 g/g	Creatinine	End of shift at end of workweek

**8.2. Exposure controls****Appropriate engineering controls**

Ensure adequate ventilation, especially in confined areas.

**Protective and hygiene measures**

Do not inhale vapours.  
Wash hands before breaks and immediately after handling the product.  
When using do not eat, drink or smoke.  
Avoid contact with skin, eyes and clothing.  
Remove and wash contaminated clothes before re-use.

**Eye/face protection**

Tightly fitting goggles (EN 166).

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**Hand protection**

Protective gloves resistant to chemicals made off nitrile, Minimum coat thickness 0.4 mm, Permeation resistance (wear duration) approx. 480 minutes, i.e. protective glove <Camatril Velours 730> made by www.kcl.de.

This recommendation refers exclusively to the chemical compatibility and the lab test conforming to EN 374 carried out under lab conditions.

Requirements can vary as a function of the use. Therefore it is necessary to adhere additionally to the recommendations given by the manufacturer of protective gloves.

**Skin protection**

Solvent-resistant apron (EN 467).

**Respiratory protection**

In case of insufficient ventilation wear suitable respiratory equipment (gas filter type A) (EN 14387).

**SECTION 9: Physical and chemical properties****9.1. Information on basic physical and chemical properties**

Physical state: Liquid  
Colour: Various  
Odour: Characteristic

**Test method**

pH-Value: n.d.

**Changes in the physical state**

Melting point/freezing point: n.d.  
Boiling point or initial boiling point and boiling range: 139 °C \*)  
Sublimation point: n.a.  
Softening point: n.d.  
Flash point: 24 °C DIN 53213  
Sustaining combustion: Sustaining combustion

**Flammability**

Solid/liquid: n.a.

**Explosive properties**

The product is considered non-explosive; nevertheless explosive vapour/air mixture can be generated.

Lower explosion limits: 0,89 vol. % \*\*)  
Upper explosion limits: 13,7 vol. % \*\*)  
Auto-ignition temperature: 287 °C \*\*)

**Self-ignition temperature**

Solid: n.a.  
Gas: n.a.

Decomposition temperature: n.d.

**Oxidizing properties**

Not oxidising.

Vapour pressure: 1,12 hPa  
(at 20 °C)

Density (at 20 °C): 1,58 g/cm<sup>3</sup>

Bulk density: n.a.

Water solubility: Immiscible



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#### Solubility in other solvents

n.d.

Partition coefficient n-octanol/water:

n.d.

Viscosity / dynamic:

650 - 800 mPa·s

Viscosity / kinematic:  
(at 40 °C)> 20,5 mm<sup>2</sup>/sFlow time:  
(at 20 °C)

n.d.

Relative vapour density:

n.d.

Evaporation rate:

n.d.

Solvent separation test:

&lt; 3 %

Solvent content:

23 %

#### 9.2. Other information

Solid content:

77 %

\*) Xylene (mixed isomers)

\*\*) 1-Methoxy-2-propanol

### SECTION 10: Stability and reactivity

#### 10.1. Reactivity

No decomposition if stored and applied as directed.

#### 10.2. Chemical stability

Stable under normal conditions.

#### 10.3. Possibility of hazardous reactions

Reactions with acids, alkalies and oxidising agents.

#### 10.4. Conditions to avoid

To avoid thermal decomposition, do not overheat.  
Vapour/air mixtures are explosive at intensive warming.  
Heating can release vapours which can be ignited.

#### 10.5. Incompatible materials

Strong oxidizing agents  
Strong acids and strong bases

#### 10.6. Hazardous decomposition products

No hazardous decomposition products known.  
Fire may produce:  
Carbon monoxide (CO), carbon dioxide (CO<sub>2</sub>) and nitrogen oxides (NO<sub>x</sub>)

### SECTION 11: Toxicological information

#### 11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

##### Acute toxicity

Based on available data, the classification criteria are not met.  
No toxicological data available.

##### ATE<sub>mix</sub> calculated

ATE (oral) > 2000 mg/kg; ATE (dermal) 7857 mg/kg; ATE (inhalation vapour) 64,20 mg/l; ATE (inhalation dust/mist) > 5 mg/l

##### Irritation and corrosivity

Causes skin irritation.  
Causes serious eye irritation.



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#### Sensitising effects

May cause an allergic skin reaction. (Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight  $700 < x < 1100$ ))

#### Carcinogenic/mutagenic/toxic effects for reproduction

Based on available data, the classification criteria are not met.

#### STOT-single exposure

Based on available data, the classification criteria are not met.

#### STOT-repeated exposure

May cause damage to organs through prolonged or repeated exposure. (Xylene (mixed isomers))

#### Aspiration hazard

Based on available data, the classification criteria are not met.

#### Additional information on tests

Classification in compliance with the assessment procedure specified in the Regulation (EC) no 1272/2008.

#### 11.2. Information on other hazards

##### Endocrine disrupting properties

No data available

##### Other information

Inhalation of high vapour concentrations may cause symptoms like headache, dizziness, tiredness, nausea and vomiting.

Repeated or prolonged exposure may cause skin irritation and dermatitis, due to degreasing properties of the product.

Components of the product may be absorbed into the body through the skin.

Contact with eyes may cause irritation.

Ingestion causes irritation of upper respiratory system and gastrointestinal disturbance.

Attention. Beware, danger of aspiration!

### SECTION 12: Ecological information

#### 12.1. Toxicity

Ecological data are not available.

Harmful to aquatic life with long lasting effects.

#### 12.2. Persistence and degradability

No data available

#### 12.3. Bioaccumulative potential

No data available

#### 12.4. Mobility in soil

No data available

#### 12.5. Results of PBT and vPvB assessment

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

#### 12.6. Endocrine disrupting properties

This product does not contain a substance that has endocrine disrupting properties with respect to non-target organisms as no components meets the criteria.

#### 12.7. Other adverse effects

Hazard to waters.

#### Further information

Do not flush into surface water or sanitary sewer system.

### SECTION 13: Disposal considerations

#### 13.1. Waste treatment methods



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#### Disposal recommendations

Where possible recycling is preferred to disposal.  
Can be incinerated, when in compliance with local regulations.

#### List of Wastes Code - residues/unused products

080111 WASTES FROM THE MANUFACTURE, FORMULATION, SUPPLY AND USE (MFSU) OF COATINGS (PAINTS, VARNISHES AND VITREOUS ENAMELS), ADHESIVES, SEALANTS AND PRINTING INKS; wastes from MFSU and removal of paint and varnish; waste paint and varnish containing organic solvents or other hazardous substances; hazardous waste

#### Contaminated packaging

Contaminated packaging should be emptied as far as possible and after appropriate cleansing may be taken for reuse.  
Packaging that cannot be cleaned should be disposed of like the product.  
Empty containers should be taken for local recycling, recovery or waste disposal.

### SECTION 14: Transport information

#### Land transport (ADR/RID)

**14.1. UN number:** UN 1263  
**14.2. UN proper shipping name:** Paint  
**14.3. Transport hazard class(es):** 3  
**14.4. Packing group:** III  
Hazard label: 3



Classification code: F1  
Limited quantity: 5 L / 30 kg  
Excepted quantity: E1  
Transport category: 3  
Hazard No: 30  
Tunnel restriction code: D/E

#### Inland waterways transport (ADN)

**14.1. UN number:** UN 1263  
**14.2. UN proper shipping name:** Paint  
**14.3. Transport hazard class(es):** 3  
**14.4. Packing group:** III  
Hazard label: 3



Classification code: F1  
Limited quantity: 5 L / 30 kg  
Excepted quantity: E1

#### Marine transport (IMDG)

**14.1. UN number:** UN 1263  
**14.2. UN proper shipping name:** Paint (Epoxy resin)  
**14.3. Transport hazard class(es):** 3  
**14.4. Packing group:** III  
Hazard label: 3

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Marine pollutant: Yes  
Limited quantity: 5 L / 30 kg  
Excepted quantity: E1  
EmS: F-E, S-E

#### Air transport (ICAO-TI/IATA-DGR)

**14.1. UN number:** UN 1263  
**14.2. UN proper shipping name:** Paint  
**14.3. Transport hazard class(es):** 3  
**14.4. Packing group:** III  
Hazard label: 3



Limited quantity Passenger: 10 L  
Passenger LQ: Y344  
Excepted quantity: E1  
IATA-packing instructions - Passenger: 355  
IATA-max. quantity - Passenger: 60 L  
IATA-packing instructions - Cargo: 366  
IATA-max. quantity - Cargo: 220 L

#### 14.5. Environmental hazards

ENVIRONMENTALLY HAZARDOUS: No

#### 14.6. Special precautions for user

Handle in accordance with good industrial hygiene and safety practice.

#### 14.7. Maritime transport in bulk according to IMO instruments

The transport takes place only in approved and appropriate packaging.

### SECTION 15: Regulatory information

#### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

##### EU regulatory information

Restrictions on use (REACH, annex XVII):

Entry 3, Entry 40, Entry 75

2010/75/EU (VOC): 362 g/l  
Information according to 2012/18/EU (SEVESO III): P5c FLAMMABLE LIQUIDS

##### National regulatory information

Employment restrictions: Observe restrictions to employment for juveniles according to the 'juvenile work protection guideline' (94/33/EC). Observe employment restrictions under the Maternity Protection Directive (92/85/EEC) for expectant or nursing mothers.

Water hazard class (D): 2 - obviously hazardous to water

#### 15.2. Chemical safety assessment

For this substance a chemical safety assessment has not been carried out.

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**SECTION 16: Other information****Changes**

This data sheet contains changes from the previous version in section(s): 2,3,4,6,7,8,9,10,11,12,14,15.

**Abbreviations and acronyms**

ADR = Accord européen relatif au transport international des marchandises Dangereuses par Route  
RID = Règlement concernant le transport international ferroviaire de marchandises dangereuses  
ADN = Accord européen relatif au transport international des marchandises dangereuses par voie de navigation intérieure  
IMDG = International Maritime Code for Dangerous Goods  
IATA/ICAO = International Air Transport Association / International Civil Aviation Organization  
MARPOL = International Convention for the Prevention of Pollution from Ships  
IBC-Code = International Code for the Construction and Equipment of Ships Carrying Dangerous Chemicals in Bulk

GHS = Globally Harmonized System of Classification and Labelling of Chemicals  
REACH = Registration, Evaluation, Authorization and Restriction of Chemicals  
CAS = Chemical Abstract Service  
EN = European norm  
ISO = International Organization for Standardization  
DIN = Deutsche Industrie Norm  
PBT = Persistent Bioaccumulative and Toxic  
vPvB = Very Persistent and very Bio-accumulative  
LD = Lethal dose  
LC = Lethal concentration  
EC = Effect concentration  
IC = Median immobilisation concentration or median inhibitory concentration

**Classification for mixtures and used evaluation method according to Regulation (EC) No 1272/2008 [CLP]**

Classification	Classification procedure
Flam. Liq. 3; H226	On basis of test data
Skin Irrit. 2; H315	Calculation method
Eye Irrit. 2; H319	Calculation method
Skin Sens. 1; H317	Calculation method
STOT RE 2; H373	Calculation method
Aquatic Chronic 3; H412	Calculation method

**Relevant H and EUH statements (number and full text)**

H225 Highly flammable liquid and vapour.  
H226 Flammable liquid and vapour.  
H304 May be fatal if swallowed and enters airways.  
H312 Harmful in contact with skin.  
H315 Causes skin irritation.  
H317 May cause an allergic skin reaction.  
H319 Causes serious eye irritation.  
H332 Harmful if inhaled.  
H335 May cause respiratory irritation.  
H336 May cause drowsiness or dizziness.  
H373 May cause damage to organs through prolonged or repeated exposure.  
H411 Toxic to aquatic life with long lasting effects.  
H412 Harmful to aquatic life with long lasting effects.  
EUH066 Repeated exposure may cause skin dryness or cracking.

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**Further Information**

Data of items 4 to 8, as well as 10 to 12, do partly not refer to the use and the regular employing of the product (in this sense consult information on use and on product), but to liberation of major amounts in case of accidents and irregularities.

The information describes exclusively the safety requirements for the product (s) and is based on the present level of our knowledge.

The delivery specifications are contained in the corresponding product sheet.

This data does not constitute a guarantee for the characteristics of the product(s) as defined by the legal warranty regulations.

"(n.a. = not applicable; n.d. = not determined)"

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*(The data for the hazardous ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)*