

**Safety Data Sheet**

according to Regulation (EC) No 1907/2006

COROPOX EP 2221-A

Revision date: 18.12.2024

Product code: 00359-1275

Page 2 of 11

H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H361d	Suspected of damaging the unborn child.
H411	Toxic to aquatic life with long lasting effects.

Precautionary statements

P201	Obtain special instructions before use.
P202	Do not handle until all safety precautions have been read and understood.
P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308+P313	IF exposed or concerned: Get medical advice/attention.
P273	Avoid release to the environment.
P405	Store locked up.

Special labelling of certain mixtures

EUH205	Contains epoxy constituents. May produce an allergic reaction.
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2.3. Other hazards

According to Regulation (EC) No 1907/2006 (REACH) none of the substances, contained in this product are a PBT / vPvB substance.

The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605

Vapours may form explosive mixture with air.

SECTION 3: Composition/information on ingredients**3.2. Mixtures****Chemical characterization**

Epoxy resin formulation, contains solvents

Hazardous components

CAS No	Chemical name	Quantity		
	EC No	Index No	REACH No	
	Classification (Regulation (EC) No 1272/2008)			
25068-38-6	Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight <= 700)			< 90 %
	500-033-5	603-074-00-8	01-2119456619-26	
	Skin Irrit. 2, Eye Irrit. 2, Skin Sens. 1, Aquatic Chronic 2; H315 H319 H317 H411			
110-88-3	1,3,5-trioxan, trioxymethylene			< 15 %
	203-812-5	605-002-00-0	01-2119487944-20	
	Flam. Sol. 1, Repr. 2, STOT SE 3; H228 H361d H335			
	Reaction mass of ethylbenzene and xylene			< 10 %
	905-588-0		01-2119488216-32	
	Flam. Liq. 3, Acute Tox. 4, Acute Tox. 4, Skin Irrit. 2, Eye Irrit. 2, STOT SE 3, STOT RE 2, Asp. Tox. 1; H226 H332 H312 H315 H319 H335 H373 H304			

Full text of H and EUH statements: see section 16.

**Safety Data Sheet**

according to Regulation (EC) No 1907/2006

COROPOX EP 2221-A

Revision date: 18.12.2024

Product code: 00359-1275

Page 3 of 11

Specific Conc. Limits, M-factors and ATE

CAS No	EC No	Chemical name	Quantity
		Specific Conc. Limits, M-factors and ATE	
25068-38-6	500-033-5	Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight <= 700)	< 90 %
		dermal: LD50 = 11400 mg/kg Skin Irrit. 2; H315: >= 5 - 100 Eye Irrit. 2; H319: >= 5 - 100	
	905-588-0	Reaction mass of ethylbenzene and xylene	< 10 %
		inhalation: ATE = 11 mg/l (vapours); inhalation: ATE = 1,5 mg/l (dusts or mists); dermal: ATE = 1100 mg/kg STOT RE 2; H373: >= 10 - 100	

SECTION 4: First aid measures**4.1. Description of first aid measures****General information**

Remove contaminated soaked clothing immediately.
In the event of persistent symptoms receive medical treatment.

After inhalation

Move to fresh air in case of accidental inhalation of vapours or decomposition products.
In the event of symptoms refer for medical treatment.

After contact with skin

Wash off immediately with soap and plenty of water.
Consult a doctor if skin irritation persists.

After contact with eyes

Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes.
Seek medical treatment by eye specialist.

After ingestion

Summon a doctor immediately.
Never give anything by mouth to an unconscious person.
Induce vomiting only upon the advice of a physician.

4.2. Most important symptoms and effects, both acute and delayed

Causes serious eye irritation.
Causes skin irritation.
May cause an allergic skin reaction.
Suspected of damaging the unborn child.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptoms.

SECTION 5: Firefighting measures**5.1. Extinguishing media****Suitable extinguishing media**

Foam, carbon dioxide (CO₂), dry chemical, water-spray.

Unsuitable extinguishing media

Full water jet.

5.2. Special hazards arising from the substance or mixture

Fire may produce:
carbon monoxide and carbon dioxide

5.3. Advice for firefighters

Use breathing apparatus with independent air supply.
Protective suit.

Additional information

Cool containers at risk with water spray jet.

**Safety Data Sheet**

according to Regulation (EC) No 1907/2006

COROPOX EP 2221-A

Revision date: 18.12.2024

Product code: 00359-1275

Page 4 of 11

Fire residues and contaminated firefighting water must be disposed of in accordance with the local regulations.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures****General advice**

- Ensure adequate ventilation.
- Remove persons to safety.
- Keep away sources of ignition.

For non-emergency personnel

- Do not breathe vapours.
- Avoid contact with skin, eyes and clothing.

For emergency responders

- In case of vapour formation use respirator.
- Use personal protective clothing.

6.2. Environmental precautions

- Clean contaminated surface thoroughly.
- Do not discharge into the drains/surface waters/groundwater.

6.3. Methods and material for containment and cleaning up**For containment**

- Prevent spread over a wide area (e.g. by containment or oil barriers).

For cleaning up

- Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder).
- Shovel into suitable container for disposal.

6.4. Reference to other sections

- Observe protective instructions (see Sections 7 and 8).
- Informations for disposal look up chapter 13.

SECTION 7: Handling and storage**7.1. Precautions for safe handling****Advice on safe handling**

- Keep container tightly closed.
- Use only in thoroughly ventilated areas.
- Avoid contact with skin, eyes and clothing.

Advice on protection against fire and explosion

- Keep product and empty container away from heat and sources of ignition.
- Do not smoke.
- Take precautionary measures against static discharges.

Advice on general occupational hygiene

- Do not inhale vapours.
- Wash hands before breaks and immediately after handling the product.
- When using do not eat, drink or smoke.
- Avoid contact with skin, eyes and clothing.
- Remove and wash contaminated clothes before re-use.

7.2. Conditions for safe storage, including any incompatibilities**Requirements for storage rooms and vessels**

- Keep container tightly closed in a dry, cool and well-ventilated place.
- Protect against direct sun radiation.

Hints on joint storage

- Incompatible with:
 - Oxidizing agents

**Safety Data Sheet**

according to Regulation (EC) No 1907/2006

COROPOX EP 2221-A

Revision date: 18.12.2024

Product code: 00359-1275

Page 5 of 11

Amines
Acids and bases.

Further information on storage conditions

Keep away from food, drink and animal feeding stuffs.

7.3. Specific end use(s)

Mortar

SECTION 8: Exposure controls/personal protection**8.1. Control parameters****Occupational exposure limits**

CAS No	Substance	ppm	mg/m ³	fib/cm ³	Category	Origin
1330-20-7	Xylene, mixed isomers	50	221		TWA (8 h)	
		100	442		STEL (15 min)	

8.2. Exposure controls**Appropriate engineering controls**

Ensure adequate ventilation, especially in confined areas.

Individual protection measures, such as personal protective equipment**Eye/face protection**

Tightly fitting goggles (EN 166).
Eye wash bottle with pure water (EN 15154).

Hand protection

Protective gloves resistant to chemicals made off nitrile, Minimum coat thickness 0.4 mm, Permeation resistance (wear duration) approx. 480 minutes, i.e. protective glove <Camatril 735> made by www.kcl.de. This recommendation refers exclusively to the chemical compatibility and the lab test conforming to EN 374 carried out under lab conditions.

Requirements can vary as a function of the use. Therefore it is necessary to adhere additionally to the recommendations given by the manufacturer of protective gloves.

Skin protection

Long sleeved clothing (DIN EN ISO 6530)

Respiratory protection

No personal respiratory protective equipment normally required.
In case of insufficient ventilation or long-term effect wear suitable respiratory equipment. Filter type A-P2 (EN 141)

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties**

Physical state: Liquid
Colour: Colourless
Odour: Characteristic

Test method**Changes in the physical state**

Melting point/freezing point: n. d.
Boiling point or initial boiling point and boiling range: > 110 °C DIN 53171
Sublimation point: n.a.
Softening point: n.a.

**Safety Data Sheet**

according to Regulation (EC) No 1907/2006

COROPOX EP 2221-A

Revision date: 18.12.2024

Product code: 00359-1275

Page 6 of 11

Pour point:	n. d.
Flash point:	approx. 33 °C ISO 2719
Flammability	
Solid/liquid:	n.a.
Lower explosion limits:	1,0 vol. %
Upper explosion limits:	8,0 vol. %
Auto-ignition temperature:	> 300 °C
Self-ignition temperature	
Solid:	n.a.
Gas:	n.a.
Decomposition temperature:	n. d.
pH-Value:	4,5 (200 g/l)
Viscosity / dynamic: (at 25 °C)	350 - 450 mPa·s DIN 53015
Viscosity / kinematic:	n. d.
Flow time:	n. d.
Water solubility: (at 20 °C)	Miscible
Partition coefficient n-octanol/water:	n. d.
Vapour pressure: (at 20 °C)	0,3 hPa
Density (at 20 °C):	approx. 1,12 g/cm ³ ISO 2811
Bulk density:	n.a.
Relative vapour density:	n. d.

9.2. Other information**Other safety characteristics**

Solvent separation test:	n. d.
Solvent content:	n. d.
Evaporation rate:	n. d.

Further Information

No data available

SECTION 10: Stability and reactivity**10.1. Reactivity**

No decomposition if stored and applied as directed.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

Reactions with acids, alkalies and oxidising agents.
Reactions with amines.

10.4. Conditions to avoid

To avoid thermal decomposition, do not overheat.
Protect against direct sun radiation.

10.5. Incompatible materials

Strong oxidizing agents

**Safety Data Sheet**

according to Regulation (EC) No 1907/2006

COROPOX EP 2221-A

Revision date: 18.12.2024

Product code: 00359-1275

Page 7 of 11

Acids and bases
Amines

10.6. Hazardous decomposition products

No hazardous reactions known.
Fire may produce:
Carbon monoxide and carbon dioxide

SECTION 11: Toxicological information**11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008****Acute toxicity**

Based on available data, the classification criteria are not met.
No toxicological data available.
Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight \leq 700)
LD50/oral/rat: 11400 mg/kg
LD50/dermal/rabbit: $>$ 2000 mg/kg

ATEmix calculated

ATE (oral) $>$ 2000 mg/kg; ATE (dermal) $>$ 2000 mg/kg; ATE (inhalation vapour) $>$ 20 mg/l; ATE (inhalation dust/mist) $>$ 5 mg/l

Irritation and corrosivity

Skin corrosion/irritation: Causes skin irritation.
Serious eye damage/eye irritation: Causes serious eye irritation.

Sensitising effects

May cause an allergic skin reaction. (Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight \leq 700))
Contains epoxy constituents. May produce an allergic reaction.

Carcinogenic/mutagenic/toxic effects for reproduction

Suspected of damaging the unborn child. (1,3,5-trioxan, trioxymethylene)
Germ cell mutagenicity: Based on available data, the classification criteria are not met.
Carcinogenicity: Based on available data, the classification criteria are not met.

STOT-single exposure

Based on available data, the classification criteria are not met.

STOT-repeated exposure

Based on available data, the classification criteria are not met.

Aspiration hazard

Based on available data, the classification criteria are not met.

Additional information on tests

Classification in compliance with the assessment procedure specified in the Regulation (EC) no 1272/2008.

11.2. Information on other hazards**Endocrine disrupting properties**

No data available

SECTION 12: Ecological information**12.1. Toxicity**

Ecological data are not available.
Toxic to aquatic life with long lasting effects.
Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight \leq 700)
LC50/Oncorhynchus mykiss/96 h = 2 mg/l
EC50/Daphnia magna/48 h = 1,8 mg/l
ErC50/Scenedesmus capricornutum/72 h = 11 mg/l

12.2. Persistence and degradability

Not readily biodegradable.

Safety Data Sheet

according to Regulation (EC) No 1907/2006

COROPOX EP 2221-A

Revision date: 18.12.2024

Product code: 00359-1275

Page 8 of 11

12.3. Bioaccumulative potential

No data available

12.4. Mobility in soil

No data available

12.5. Results of PBT and vPvB assessment

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

12.6. Endocrine disrupting properties

This product does not contain a substance that has endocrine disrupting properties with respect to non-target organisms as no components meets the criteria.

12.7. Other adverse effects

Hazard to waters.

Further information

Do not flush into surface water or sanitary sewer system.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Disposal recommendations

Can be incinerated, when in compliance with local regulations.
Where possible recycling is preferred to disposal.

List of Wastes Code - residues/unused products

080409 WASTES FROM THE MANUFACTURE, FORMULATION, SUPPLY AND USE (MFSU) OF COATINGS (PAINTS, VARNISHES AND VITREOUS ENAMELS), ADHESIVES, SEALANTS AND PRINTING INKS; wastes from MFSU of adhesives and sealants (including waterproofing products); waste adhesives and sealants containing organic solvents or other hazardous substances; hazardous waste

Contaminated packaging

Contaminated packagings are to be treated like the product itself.
Contaminated packaging should be emptied as far as possible and after appropriate cleansing may be taken for reuse.
Packaging that cannot be cleaned should be disposed of like the product.

SECTION 14: Transport information

Land transport (ADR/RID)

<u>14.1. UN number or ID number:</u>	UN 1866
<u>14.2. UN proper shipping name:</u>	Resin solution
<u>14.3. Transport hazard class(es):</u>	3
<u>14.4. Packing group:</u>	III
Hazard label:	3



Classification code:	F1
Limited quantity:	5 L / 30 kg
Excepted quantity:	E1
Transport category:	3
Hazard No:	30
Tunnel restriction code:	D/E

Inland waterways transport (ADN)

<u>14.1. UN number or ID number:</u>	UN 1866
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Safety Data Sheet

according to Regulation (EC) No 1907/2006

COROPOX EP 2221-A

Revision date: 18.12.2024

Product code: 00359-1275

Page 9 of 11

14.2. UN proper shipping name: Resin solution
14.3. Transport hazard class(es): 3
14.4. Packing group: III
 Hazard label: 3



Classification code: F1
 Limited quantity: 5 L / 30 kg
 Excepted quantity: E1

Marine transport (IMDG)

14.1. UN number or ID number: UN 1866
14.2. UN proper shipping name: Resin solution
14.3. Transport hazard class(es): 3
14.4. Packing group: III
 Hazard label: 3



Marine pollutant: Yes
 Limited quantity: 5 L / 30 kg
 Excepted quantity: E1
 EmS: F-E, S-E

Air transport (ICAO-TI/IATA-DGR)

14.1. UN number or ID number: UN 1866
14.2. UN proper shipping name: Resin solution
14.3. Transport hazard class(es): 3
14.4. Packing group: III
 Hazard label: 3



Limited quantity Passenger: 10 L
 Passenger LQ: Y344
 Excepted quantity: E1
 IATA-packing instructions - Passenger: 355
 IATA-max. quantity - Passenger: 60 L
 IATA-packing instructions - Cargo: 366
 IATA-max. quantity - Cargo: 220 L

14.5. Environmental hazards

ENVIRONMENTALLY HAZARDOUS: Yes



14.6. Special precautions for user

Handle in accordance with good industrial hygiene and safety practice.

14.7. Maritime transport in bulk according to IMO instruments

The transport takes place only in approved and appropriate packaging.

**Safety Data Sheet**

according to Regulation (EC) No 1907/2006

COROPOX EP 2221-A

Revision date: 18.12.2024

Product code: 00359-1275

Page 10 of 11

SECTION 15: Regulatory information**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****EU regulatory information**

Restrictions on use (REACH, annex XVII):

Entry 3, Entry 40, Entry 75

Directive 2004/42/EC on VOC in
paints and varnishes: < 10 %Information according to Directive
2012/18/EU (SEVESO III): P5c FLAMMABLE LIQUIDS**National regulatory information**

Employment restrictions: Observe restrictions to employment for juveniles according to the 'juvenile work protection guideline' (94/33/EC). Observe employment restrictions under the Maternity Protection Directive (92/85/EEC) for expectant or nursing mothers.

Water hazard class (D): 2 - obviously hazardous to water

15.2. Chemical safety assessment

For this substance a chemical safety assessment has not been carried out.

SECTION 16: Other information**Changes**

This data sheet contains changes from the previous version in section(s): 2,6,7,9,10,11,12,13,14,15.

Abbreviations and acronyms

ADR = Accord européen relatif au transport international des marchandises Dangereuses par Route

RID = Règlement concernant le transport international ferroviaire de marchandises dangereuses

ADN = Accord européen relatif au transport international des marchandises dangereuses par voie de navigation intérieure

IMDG = International Maritime Code for Dangerous Goods

IATA/ICAO = International Air Transport Association / International Civil Aviation Organization

MARPOL = International Convention for the Prevention of Pollution from Ships

IBC-Code = International Code for the Construction and Equipment of Ships Carrying Dangerous Chemicals in Bulk

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

REACH = Registration, Evaluation, Authorization and Restriction of Chemicals

CAS = Chemical Abstract Service

EN = European norm

ISO = International Organization for Standardization

DIN = Deutsche Industrie Norm

PBT = Persistent Bioaccumulative and Toxic

vPvB = Very Persistent and very Bio-accumulative

LD = Lethal dose

LC = Lethal concentration

EC = Effect concentration

IC = Median immobilisation concentration or median inhibitory concentration

Relevant H and EUH statements (number and full text)

H226 Flammable liquid and vapour.

H228 Flammable solid.

H304 May be fatal if swallowed and enters airways.

**Safety Data Sheet**

according to Regulation (EC) No 1907/2006

COROPOX EP 2221-A

Revision date: 18.12.2024

Product code: 00359-1275

Page 11 of 11

H312	Harmful in contact with skin.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H361d	Suspected of damaging the unborn child.
H373	May cause damage to organs through prolonged or repeated exposure.
H411	Toxic to aquatic life with long lasting effects.
EUH205	Contains epoxy constituents. May produce an allergic reaction.

Further Information

Data of items 4 to 8, as well as 10 to 12, do partly not refer to the use and the regular employing of the product (in this sense consult information on use and on product), but to liberation of major amounts in case of accidents and irregularities.

The information describes exclusively the safety requirements for the product (s) and is based on the present level of our knowledge.

The delivery specifications are contained in the corresponding product sheet.

This data does not constitute a guarantee for the characteristics of the product(s) as defined by the legal warranty regulations.

"(n.a. = not applicable; n.d. = not determined)"

(The data for the relevant ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)