

**Safety Data Sheet**

according to Regulation (EC) No 1907/2006

TIP TOP COROFLAKE 68 PRIMER

Revision date: 26.05.2025

Product code: 00359-1042

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H411 Toxic to aquatic life with long lasting effects.

Precautionary statements

P260 Do not breathe vapour.
P280 Wear protective gloves/protective clothing/eye protection/face protection.
P302+P352 IF ON SKIN: Wash with plenty of water.
P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308+P313 IF exposed or concerned: Get medical advice/attention.
P273 Avoid release to the environment.
P405 Store locked up.

Special labelling of certain mixtures

EUH205 Contains epoxy constituents. May produce an allergic reaction.

2.3. Other hazards

According to Regulation (EC) No 1907/2006 (REACH) none of the substances, contained in this product are a PBT / vPvB substance.

The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605

SECTION 3: Composition/information on ingredients**3.2. Mixtures****Chemical characterization**

Epoxy resin formulation, contains solvents

Hazardous components

CAS No	Chemical name	Quantity		
	EC No	Index No	REACH No	
	Classification (Regulation (EC) No 1272/2008)			
25068-38-6	Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight <= 700)			< 70 %
	500-033-5	603-074-00-8	01-2119456619-26	
	Skin Irrit. 2, Eye Irrit. 2, Skin Sens. 1, Aquatic Chronic 2; H315 H319 H317 H411			
98-00-0	Furfuryl alcohol			< 15 %
	202-626-1	603-018-00-2	01-2119493965-18	
	Carc. 2, Acute Tox. 3, Acute Tox. 3, Acute Tox. 3, Skin Irrit. 2, Eye Irrit. 2, STOT SE 3, STOT RE 2; H351 H331 H311 H301 H315 H319 H335 H373			

Full text of H and EUH statements: see section 16.

Specific Conc. Limits, M-factors and ATE

CAS No	EC No	Chemical name	Quantity
	Specific Conc. Limits, M-factors and ATE		
25068-38-6	500-033-5	Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight <= 700)	< 70 %
	dermal: LD50 = 11400 mg/kg Skin Irrit. 2; H315: >= 5 - 100 Eye Irrit. 2; H319: >= 5 - 100		
98-00-0	202-626-1	Furfuryl alcohol	< 15 %
	inhalation: ATE = 3 mg/l (vapours); inhalation: ATE = 0,5 mg/l (dusts or mists); dermal: ATE = 300 mg/kg; oral: ATE = 100 mg/kg		

SECTION 4: First aid measures



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4.1. Description of first aid measures

General information

Remove contaminated soaked clothing immediately.
Symptoms of poisoning may not occur for many hours, therefore keep under medical supervision for at least 48 hours.
In the event of persistent symptoms receive medical treatment.

After inhalation

Move to fresh air in case of accidental inhalation of vapours or decomposition products.
In the event of symptoms refer for medical treatment.

After contact with skin

Wash off immediately with soap and plenty of water.
Consult a doctor if skin irritation persists.

After contact with eyes

Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes.
Seek medical treatment by eye specialist.

After ingestion

Do not induce vomiting.
Rinse out mouth and give plenty of water to drink.
Never give anything by mouth to an unconscious person.
Summon a doctor immediately.
Induce vomiting only upon the advice of a physician.

4.2. Most important symptoms and effects, both acute and delayed

Suspected of causing cancer.
Harmful if swallowed or if inhaled.
May cause damage to organs through prolonged or repeated exposure.
Causes skin irritation.
Causes serious eye irritation.
May cause an allergic skin reaction.
Attention. Beware, danger of aspiration!

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptoms.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media

Alcohol-resistant foam, dry chemical, carbon dioxide (CO₂), water-spray.

Unsuitable extinguishing media

Full water jet.

5.2. Special hazards arising from the substance or mixture

Fire may produce:
carbon monoxide and carbon dioxide

5.3. Advice for firefighters

Wear self-contained breathing apparatus and protective suit.

Additional information

Cool containers at risk with water spray jet.
Fire residues and contaminated firefighting water must be disposed of in accordance with the local regulations.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures



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General advice

Ensure adequate ventilation.
Remove persons to safety.

For non-emergency personnel

Avoid contact with skin, eyes and clothing.
Do not breathe vapours.

For emergency responders

In case of vapour formation use respirator.
Use personal protective clothing.

6.2. Environmental precautions

Do not discharge into the drains/surface waters/groundwater.
Do not discharge into the subsoil/soil.
Clean contaminated surface thoroughly.

6.3. Methods and material for containment and cleaning up

For containment

Prevent spread over a wide area (e.g. by containment or oil barriers).

For cleaning up

Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder).
Shovel into suitable container for disposal.

6.4. Reference to other sections

Observe protective instructions (see Sections 7 and 8).
Informations for disposal look up chapter 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling

Keep container tightly closed.
Use only in thoroughly ventilated areas.
Do not breathe vapours.
Avoid contact with skin, eyes and clothing.

Advice on protection against fire and explosion

No special protective measures against fire required.

Advice on general occupational hygiene

Do not inhale vapours.
Wash hands before breaks and immediately after handling the product.
When using do not eat, drink or smoke.
Avoid contact with skin, eyes and clothing.
Remove and wash contaminated clothes before re-use.

7.2. Conditions for safe storage, including any incompatibilities

Requirements for storage rooms and vessels

Keep container tightly closed in a dry, cool and well-ventilated place.
Protect against direct sun radiation.

Hints on joint storage

Incompatible with:
Oxidizing agents, Amines, Acids and bases.

Further information on storage conditions

Keep away from food, drink and animal feeding stuffs.

7.3. Specific end use(s)

Primer Coat

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SECTION 8: Exposure controls/personal protection**8.1. Control parameters****Occupational exposure limits**

CAS No	Substance	ppm	mg/m ³	fib/cm ³	Category	Origin
98-00-0	Furfuryl alcohol	10	40		TWA (8 h)	
		15	60		STEL (15 min)	

Additional advice on limit values

This product does not contain any substances for which a Workplace Exposure Limit has been set in concentrations above the limits.

8.2. Exposure controls**Appropriate engineering controls**

Ensure adequate ventilation, especially in confined areas.

Individual protection measures, such as personal protective equipment**Eye/face protection**

Tightly fitting goggles (EN 166).

Eye wash bottle with pure water (EN 15154).

Hand protection

Chemical protective gloves made of nitrile, nitrile/cotton, butyl or neoprene, with a minimum thickness of 0.7 mm, permeation time of approx. 480 minutes.

This recommendation refers exclusively to the chemical compatibility and the lab test conforming to EN 374 carried out under lab conditions.

Requirements can vary as a function of the use. Therefore it is necessary to adhere additionally to the recommendations given by the manufacturer of protective gloves.

Pls. find examples in the protective gloves database under: <http://bestglove.com/site/chemrest/>

Skin protection

Long sleeved clothing (DIN EN ISO 6530)

Respiratory protection

In case of insufficient ventilation wear suitable respiratory equipment (gas filter type A) (EN 14387).

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties**

Physical state:	Liquid
Colour:	Yellowish
Odour:	Characteristic

Test method**Changes in the physical state**

Melting point/freezing point:	n. d.
Boiling point or initial boiling point and boiling range:	n. d.
Sublimation point:	n.a.
Softening point:	n. d.
Flash point:	> 75 °C

Flammability

Solid/liquid:	n.a.
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Explosive properties

The product is not explosive.

Lower explosion limits: n. d.

Upper explosion limits: n. d.

Auto-ignition temperature: > 300 °C

Self-ignition temperature

Solid: n.a.

Gas: n.a.

Decomposition temperature: n. d.

pH-Value: n. d.

Viscosity / dynamic:
(at 25 °C) 275 - 375 mPa·s

Viscosity / kinematic: n. d.

Flow time:
(at 25 °C) < 40 s 6 DIN/ISO 2431Water solubility:
(at 20 °C) Immiscible**Solubility in other solvents**

n. d.

Partition coefficient n-octanol/water: n. d.

Vapour pressure: n. d.

Density (at 20 °C): 1,13 - 1,15 g/cm³

Bulk density: n.a.

Relative vapour density: n. d.

9.2. Other information**Information with regard to physical hazard classes**

Oxidizing properties

Not oxidising.

Other safety characteristics

Solvent separation test: n. d.

Solvent content: 0 %

Evaporation rate: n. d.

Further Information

No data available

SECTION 10: Stability and reactivity**10.1. Reactivity**

No decomposition if stored and applied as directed.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

Reactions with acids, alkalies and oxidising agents.

Reactions with amines.

10.4. Conditions to avoid

To avoid thermal decomposition, do not overheat.

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Protect against direct sun radiation.

10.5. Incompatible materials

Oxidizing agents, Amines, Acids and bases.

10.6. Hazardous decomposition products

No hazardous decomposition products known.

Fire may produce:

Carbon monoxide and carbon dioxide

Phenol

SECTION 11: Toxicological information**11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008****Acute toxicity**

Harmful if inhaled.

Harmful if swallowed.

No toxicological data available.

ATEmix/oral: approx. 1300 mg/kg

ATEmix/dermal: > 2000 mg/kg

ATEmix/inhalation: approx. 6 mg/l/4h)

ATEmix calculated

ATE (oral) 769,2 mg/kg; ATE (dermal) > 2000 mg/kg; ATE (inhalation vapour) > 20 mg/l; ATE (inhalation dust/mist) 3,846 mg/l

Irritation and corrosivity

Skin corrosion/irritation: Causes skin irritation.

Serious eye damage/eye irritation: Causes serious eye irritation.

Sensitising effects

May cause an allergic skin reaction. (Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight <= 700))

Contains epoxy constituents. May produce an allergic reaction.

Carcinogenic/mutagenic/toxic effects for reproduction

Suspected of causing cancer. (Furfuryl alcohol)

Germ cell mutagenicity: Based on available data, the classification criteria are not met.

Reproductive toxicity: Based on available data, the classification criteria are not met.

STOT-single exposure

Based on available data, the classification criteria are not met.

STOT-repeated exposure

May cause damage to organs through prolonged or repeated exposure. (Furfuryl alcohol)

Aspiration hazard

Based on available data, the classification criteria are not met.

Practical experience

Classification in compliance with the assessment procedure specified in the Regulation (EC) no 1272/2008.

11.2. Information on other hazards**Endocrine disrupting properties**

No data available

Other information

Attention. Beware, danger of aspiration!

SECTION 12: Ecological information**12.1. Toxicity**

Ecological data are not available.

Toxic to aquatic life with long lasting effects.

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12.2. Persistence and degradability

Not readily biodegradable.

12.3. Bioaccumulative potential

No data available

12.4. Mobility in soil

No data available

12.5. Results of PBT and vPvB assessment

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

12.6. Endocrine disrupting properties

This product does not contain a substance that has endocrine disrupting properties with respect to non-target organisms as no components meets the criteria.

12.7. Other adverse effects

Hazard to waters.

Further information

Do not flush into surface water or sanitary sewer system.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Disposal recommendations

Can be incinerated, when in compliance with local regulations.

Where possible recycling is preferred to disposal.

List of Wastes Code - residues/unused products

080409 WASTES FROM THE MANUFACTURE, FORMULATION, SUPPLY AND USE (MFSU) OF COATINGS (PAINTS, VARNISHES AND VITREOUS ENAMELS), ADHESIVES, SEALANTS AND PRINTING INKS; wastes from MFSU of adhesives and sealants (including waterproofing products); waste adhesives and sealants containing organic solvents or other hazardous substances; hazardous waste

Contaminated packaging

Contaminated packagings are to be treated like the product itself.

Contaminated packaging should be emptied as far as possible and after appropriate cleansing may be taken for reuse.

Packaging that cannot be cleaned should be disposed of like the product.

SECTION 14: Transport information

Land transport (ADR/RID)

14.1. UN number or ID number:

UN 3082

14.2. UN proper shipping name:

ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
(Epoxy resin)

14.3. Transport hazard class(es):

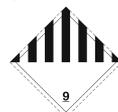
9

14.4. Packing group:

III

Hazard label:

9



Classification code:

M6

Special Provisions:

274 335 375 601

Limited quantity:

5 L / 30 kg

Excepted quantity:

E1

Transport category:

3

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Hazard No: 90

Tunnel restriction code: -

Inland waterways transport (ADN)

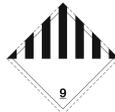
14.1. UN number or ID number: UN 3082

14.2. UN proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
(Epoxy resin)

14.3. Transport hazard class(es): 9

14.4. Packing group: III

Hazard label: 9



Classification code: M6

Special Provisions: 274 335 375 601

Limited quantity: 5 L / 30 kg

Excepted quantity: E1

Marine transport (IMDG)

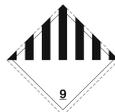
14.1. UN number or ID number: UN 3082

14.2. UN proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

14.3. Transport hazard class(es): 9

14.4. Packing group: III

Hazard label: 9



Marine pollutant: Yes

Special Provisions: 274 335 969

Limited quantity: 5 L / 30 kg

Excepted quantity: E1

EmS: F-A, S-F

Air transport (ICAO-TI/IATA-DGR)

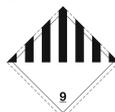
14.1. UN number or ID number: UN 3082

14.2. UN proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

14.3. Transport hazard class(es): 9

14.4. Packing group: III

Hazard label: 9



Special Provisions: A97 A158 A197 A215

Limited quantity Passenger: 30 kg G

Passenger LQ: Y964

Excepted quantity: E1

IATA-packing instructions - Passenger: 964

IATA-max. quantity - Passenger: 450 L

IATA-packing instructions - Cargo: 964

IATA-max. quantity - Cargo: 450 L

Other applicable information (air transport)

(Epoxy resin)

14.5. Environmental hazards

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ENVIRONMENTALLY HAZARDOUS: Yes



14.6. Special precautions for user

Handle in accordance with good industrial hygiene and safety practice.

14.7. Maritime transport in bulk according to IMO instruments

The transport takes place only in approved and appropriate packaging.

Other applicable information

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulatory information

Restrictions on use (REACH, annex XVII):

Entry 3, Entry 75

Directive 2004/42/EC on VOC in paints and varnishes: 0 %

Information according to Directive 2012/18/EU (SEVESO III): E2 Hazardous to the Aquatic Environment

National regulatory information

Employment restrictions: Observe restrictions to employment for juveniles according to the 'juvenile work protection guideline' (94/33/EC). Observe employment restrictions under the Maternity Protection Directive (92/85/EEC) for expectant or nursing mothers.

Water hazard class (D): 2 - obviously hazardous to water

15.2. Chemical safety assessment

For this substance a chemical safety assessment has not been carried out.

SECTION 16: Other information

Changes

This data sheet contains changes from the previous version in section(s): 2,3,6,7,8,11,12,14,15.

Abbreviations and acronyms

ADR = Accord européen relatif au transport international des marchandises Dangereuses par Route

RID = Règlement concernant le transport international ferroviaire de marchandises dangereuses

ADN = Accord européen relatif au transport international des marchandises dangereuses par voie de navigation intérieure

IMDG = International Maritime Code for Dangerous Goods

IATA/ICAO = International Air Transport Association / International Civil Aviation Organization

MARPOL = International Convention for the Prevention of Pollution from Ships

IBC-Code = International Code for the Construction and Equipment of Ships Carrying Dangerous Chemicals in Bulk

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GHS = Globally Harmonized System of Classification and Labelling of Chemicals
REACH = Registration, Evaluation, Authorization and Restriction of Chemicals
CAS = Chemical Abstract Service
EN = European norm
ISO = International Organization for Standardization
DIN = Deutsche Industrie Norm
PBT = Persistent Bioaccumulative and Toxic
vPvB = Very Persistent and very Bio-accumulative
LD = Lethal dose
LC = Lethal concentration
EC = Effect concentration
IC = Median immobilisation concentration or median inhibitory concentration

Classification for mixtures and used evaluation method according to Regulation (EC) No 1272/2008 [CLP]

Classification	Classification procedure
Carc. 2; H351	Calculation method
Acute Tox. 4; H332	Calculation method
Acute Tox. 4; H302	Calculation method
Skin Irrit. 2; H315	Calculation method
Eye Irrit. 2; H319	Calculation method
Skin Sens. 1; H317	Calculation method
STOT RE 2; H373	Calculation method
Aquatic Chronic 2; H411	Calculation method

Relevant H and EUH statements (number and full text)

H301	Toxic if swallowed.
H302	Harmful if swallowed.
H302+H332	Harmful if swallowed or if inhaled.
H311	Toxic in contact with skin.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H331	Toxic if inhaled.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H351	Suspected of causing cancer.
H373	May cause damage to organs through prolonged or repeated exposure.
H411	Toxic to aquatic life with long lasting effects.
EUH205	Contains epoxy constituents. May produce an allergic reaction.

Further Information

Data of items 4 to 8, as well as 10 to 12, do partly not refer to the use and the regular employing of the product (in this sense consult information on use and on product), but to liberation of major amounts in case of accidents and irregularities.

The information describes exclusively the safety requirements for the product (s) and is based on the present level of our knowledge.

The delivery specifications are contained in the corresponding product sheet.

This data does not constitute a guarantee for the characteristics of the product(s) as defined by the legal warranty regulations.

"(n.a. = not applicable; n.d. = not determined)"

(The data for the relevant ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)