

**Safety Data Sheet**

according to UK REACH Regulation

TIP TOP THIN FILM CURING AGENT

Revision date: 20.12.2023

Product code: 00359-1114

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SECTION 1: Identification of the substance/mixture and of the company/undertaking**1.1. Product identifier**

TIP TOP THIN FILM CURING AGENT

Art.-No.

590 0214, 590 0215, 590 0624

1.2. Relevant identified uses of the substance or mixture and uses advised against**Use of the substance/mixture**

Processing agent

1.3. Details of the supplier of the safety data sheet**Manufacturer**

Company name: TIP TOP Oberflächenschutz Elbe GmbH
Street: Heuweg 4
Place: D-06886 Wittenberg
Telephone: +49(0)3491/635-50
Responsible Department: Responsible for the safety data sheet: sds@gbk-ingelheim.de

Telefax:

Supplier

Company name: REMA TIP TOP INDUSTRY UK LTD
Street: Plumtree Industrial Estate, Harworth
Place: Doncaster, DN11 8EW, South Yorkshire
Telephone: +44 (0)1302 711233
Internet: www.rema-tiptop.co.uk

1.4. Emergency telephone number:

INTERNATIONAL: +49 - (0) 6132 - 84463, GBK GmbH (24h - 7d/w - 365d/a)
In England and Wales: NHS 111 In Scotland: NHS 24 - dial 111

SECTION 2: Hazards identification**2.1. Classification of the substance or mixture****GB CLP Regulation**

Flam. Liq. 3; H226
Acute Tox. 4; H332
Asp. Tox. 1; H304
Skin Irrit. 2; H315
Eye Irrit. 2; H319
Repr. 2; H361d
STOT SE 3; H335
STOT RE 1; H372
Aquatic Chronic 3; H412

Full text of hazard statements: see SECTION 16.

2.2. Label elements**GB CLP Regulation****Hazard components for labelling**

Styrene
Xylene (mixed isomers)

Signal word: Danger

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Pictograms:**Hazard statements**

H226	Flammable liquid and vapour.
H304	May be fatal if swallowed and enters airways.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H361d	Suspected of damaging the unborn child.
H372	Causes damage to organs through prolonged or repeated exposure.
H412	Harmful to aquatic life with long lasting effects.

Precautionary statements

P202	Do not handle until all safety precautions have been read and understood.
P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P260	Do not breathe vapour.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P301+P310	IF SWALLOWED: Immediately call a POISON CENTER/doctor.
P331	Do NOT induce vomiting.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P405	Store locked up.
P273	Avoid release to the environment.

2.3. Other hazards

According to Regulation (EC) No 1907/2006 (REACH) none of the substances, contained in this product are a PBT / vPvB substance.

The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605

Vapours may form explosive mixture with air.

SECTION 3: Composition/information on ingredients**3.2. Mixtures****Chemical characterization**

Paraffin, solved in styrene and xylene

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Hazardous components

CAS No	Chemical name			Quantity
	EC No	Index No	REACH No	
	GHS Classification			
1330-20-7	Xylene (mixed isomers)			25 - 50 %
	215-535-7	601-022-00-9	01-2119488216-32	
	Flam. Liq. 3, Acute Tox. 4, Acute Tox. 4, Skin Irrit. 2, Eye Irrit. 2, STOT SE 3, STOT RE 2, Asp. Tox. 1, Aquatic Chronic 3; H226 H332 H312 H315 H319 H335 H373 H304 H412			
100-42-5	Styrene			25 - 50 %
	202-851-5	601-026-00-0	01-2119457861-32	
	Flam. Liq. 3, Repr. 2, Acute Tox. 4, Skin Irrit. 2, Eye Irrit. 2, STOT SE 3, STOT RE 1, Asp. Tox. 1, Aquatic Chronic 3; H226 H361d H332 H315 H319 H335 H372 H304 H412			

Full text of H and EUH statements: see section 16.

Specific Conc. Limits, M-factors and ATE

CAS No	EC No	Chemical name	Quantity
		Specific Conc. Limits, M-factors and ATE	
1330-20-7	215-535-7	Xylene (mixed isomers)	25 - 50 %
		inhalation: ATE = 11 mg/l (vapours); dermal: ATE = 1100 mg/kg	
100-42-5	202-851-5	Styrene	25 - 50 %
		inhalation: LC50 = 11,8 mg/l (vapours); oral: LD50 = 2650 mg/kg	

SECTION 4: First aid measures**4.1. Description of first aid measures****General information**

- Remove contaminated soaked clothing immediately.
- In the event of persistent symptoms receive medical treatment.
- Take away from danger area and lay down affected person.

After inhalation

- Move to fresh air in case of accidental inhalation of vapours.
- Seek medical treatment immediately.

After contact with skin

- Wash off immediately with soap and plenty of water.
- Treat subsequently with skin cream.
- Consult a doctor if skin irritation persists.

After contact with eyes

- Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes.
- Consult (eye) doctor immediately.

After ingestion

- Do not induce vomiting.
- Summon a doctor immediately.
- Rinse out mouth and give plenty of water to drink.
- Never give anything by mouth to an unconscious person.
- Induce vomiting only upon the advice of a physician.

4.2. Most important symptoms and effects, both acute and delayed

- May be fatal if swallowed and enters airways.
- Harmful if inhaled.
- Causes skin irritation.
- Causes serious eye irritation.
- May cause respiratory irritation.



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Causes damage to organs through prolonged or repeated exposure.
Suspected of damaging the unborn child.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptoms.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media

Alcohol-resistant foam, dry chemical, carbon dioxide (CO₂), water-spray.

Unsuitable extinguishing media

Full water jet

5.2. Special hazards arising from the substance or mixture

Fire may produce:

carbon monoxide (CO), carbon dioxide (CO₂) and nitrogen oxides (NO_x)

Irritant/corrosive, flammable as well as toxic distillation gases (carbonization gases).

5.3. Advice for firefighters

Wear self-contained breathing apparatus and protective suit.

Additional information

Vapours are heavier than air and spread along ground.

The vapour/air mixture is explosive, even in empty, uncleaned receptacles.

Cool containers at risk with water spray jet.

Collect contaminated firefighting water separately, must not be discharged into the drains.

Fire residues and contaminated firefighting water must be disposed of in accordance with the local regulations.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General advice

Ensure adequate ventilation.

Remove persons to safety.

Keep away sources of ignition.

For non-emergency personnel

Do not breathe vapours.

Avoid contact with skin, eyes and clothing.

For emergency responders

In case of vapour formation use respirator.

Use personal protective clothing.

6.2. Environmental precautions

Do not discharge into the drains or bodies of water.

6.3. Methods and material for containment and cleaning up

For containment

Prevent spread over a wide area (e.g. by containment or oil barriers).

For cleaning up

Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder).

Shovel into suitable container for disposal.

6.4. Reference to other sections

Observe protective instructions (see Sections 7 and 8).

Information for disposal see section 13.

SECTION 7: Handling and storage

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7.1. Precautions for safe handling**Advice on safe handling**

- Keep container tightly closed.
- Vapours are heavier than air and spread along ground.
- Use only in thoroughly ventilated areas.
- Provide suitable extraction at the processing machines.

Advice on protection against fire and explosion

- Keep away from heat and sources of ignition.
- Do not smoke.
- Take precautionary measures against static discharges.
- Use only explosion-proof equipment.

7.2. Conditions for safe storage, including any incompatibilities**Requirements for storage rooms and vessels**

- Keep container tightly closed in a dry, cool and well-ventilated place.
- Pay attention to anti-explosion rules.
- Avoid temperatures above 50°C.

Hints on joint storage

- Incompatible with:
 - Strong acids and oxidizing agents
 - Peroxides

Further information on storage conditions

- Keep away from food, drink and animal feeding stuffs.

7.3. Specific end use(s)

- Processing agent

SECTION 8: Exposure controls/personal protection**8.1. Control parameters****Exposure limits (EH40)**

CAS No	Substance	ppm	mg/m ³	fibres/ml	Category	Origin
100-42-5	Styrene	100	430		TWA (8 h)	WEL
		250	1080		STEL (15 min)	WEL
1330-20-7	Xylene: mixed isomers	50	220		TWA (8 h)	WEL
		100	441		STEL (15 min)	WEL

Biological Monitoring Guidance Values (EH40)

CAS No	Substance	Parameter	Value	Test material	Sampling time
1330-20-7	Xylene, o-, m-, p- or mixed isomers	methyl hippuric acid (creatinine)	650 mmol/mol	urine	Post shift

8.2. Exposure controls**Appropriate engineering controls**

- Ensure adequate ventilation, especially in confined areas.
- Pay attention to explosion protection guidelines.

Protective and hygiene measures

- Do not inhale vapours.
- Wash hands before breaks and immediately after handling the product.

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When using do not eat, drink or smoke.
Treat subsequently with skin cream.
Remove and wash contaminated clothes before re-use.

Eye/face protection

Tightly fitting goggles (EN 166).
Eye wash bottle with pure water (EN 15154).

Hand protection

Protective gloves resistant to chemicals made off butyl, minimum coat thickness 0.7 mm, permeation resistance (wear duration) > 30 minutes, i.e. protective glove <Butoject 898> made by www.kcl.de. This recommendation refers exclusively to the chemical compatibility and the lab test conforming to EN 374 carried out under lab conditions.
Requirements can vary as a function of the use. Therefore it is necessary to adhere additionally to the recommendations given by the manufacturer of protective gloves.
Pls. find examples in the protective gloves database under: <http://bestglove.com/site/chemrest/>

Skin protection

Long sleeved clothing (DIN EN ISO 6530)
Solvent-resistant apron (EN 467).

Respiratory protection

In case of insufficient ventilation wear suitable respiratory equipment (gas filter type A) (EN 14387).

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties**

Physical state: Liquid
Colour: Colourless - yellowish
Odour: Like styrene

Test method

pH-Value: n.d.

Changes in the physical state

Melting point/freezing point: n.d.

Boiling point or initial boiling point and boiling range: n.d.

Sublimation point: n.a.

Softening point: n.d.

Flash point: 30,5 °C DIN EN ISO 13736

Sustaining combustion: No data available

Flammability

Solid/liquid: n.a.

Explosive properties

The product is considered non-explosive; nevertheless explosive vapour/air mixture can be generated.

Lower explosion limits: n.d.

Upper explosion limits: n.d.

Auto-ignition temperature: 490 °C *)

Self-ignition temperature

Solid: n.a.

Gas: n.a.

Decomposition temperature: n.d.

Oxidizing properties

Not oxidising.

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Vapour pressure:	n.d.
Density (at 20 °C):	0,85 g/cm ³ DIN ISO 3507
Bulk density:	n.a. DIN EN ISO 1183
Water solubility: (at 20 °C)	Immiscible
Solubility in other solvents n.d.	
Partition coefficient n-octanol/water:	n.d.
Viscosity / dynamic:	Not oxidising.
Viscosity / kinematic: (at 40 °C)	< 20,5 mm ² /s
Flow time: (at 20 °C)	10 s 6 DIN EN ISO 2431
Evaporation rate:	n.d.
Solvent separation test:	n.d.

9.2. Other information

*) Styrene

SECTION 10: Stability and reactivity**10.1. Reactivity**

No decomposition if stored and applied as directed.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

Reaction with:
Strong acids and oxidizing agents
Peroxides

10.4. Conditions to avoid

To avoid thermal decomposition, do not overheat.
Vapour/air mixtures are explosive at intensive warming.
Heating can release vapours which can be ignited.
Avoid temperatures above 50°C.
If heating up polymerisation.

10.5. Incompatible materials

Strong acids and oxidizing agents
Peroxides

10.6. Hazardous decomposition products

No hazardous decomposition products known.
Fire may produce:
Irritant/corrosive, flammable as well as toxic distillation gases (carbonization gases).
Carbon monoxide and carbon dioxide

SECTION 11: Toxicological information**11.1. Information on hazard classes as defined in GB CLP Regulation****Acute toxicity**

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Harmful if inhaled.
No toxicological data available.
Styrene
LD50/oral/rat: 5000 mg/kg
LD50/dermal/rat: > 2000 mg/kg
LC50/inhalation/rat: 11,8 mg/l/4h

ATEmix calculated

ATE (oral) > 2000 mg/kg; ATE (dermal) > 2000 mg/kg; ATE (inhalation vapour) 11,48 mg/l; ATE (inhalation dust/mist) 1,500 mg/l

Irritation and corrosivity

Causes skin irritation.
Causes serious eye irritation.

Sensitising effects

Based on available data, the classification criteria are not met.

Carcinogenic/mutagenic/toxic effects for reproduction

Suspected of damaging the unborn child. (Styrene)
Germ cell mutagenicity: Based on available data, the classification criteria are not met.
Carcinogenicity: Based on available data, the classification criteria are not met.

STOT-single exposure

May cause respiratory irritation. (Xylene (mixed isomers); Styrene)

STOT-repeated exposure

Causes damage to organs through prolonged or repeated exposure. (Styrene)

Aspiration hazard

May be fatal if swallowed and enters airways.

Additional information on tests

Classification in compliance with the assessment procedure specified in the Regulation (EC) no 1272/2008.

11.2. Information on other hazards**Endocrine disrupting properties**

No data available

Other information

Inhalation of high vapour concentrations may cause symptoms like headache, dizziness, tiredness, nausea and vomiting.
Repeated or prolonged exposure may cause skin irritation and dermatitis, due to degreasing properties of the product.

SECTION 12: Ecological information**12.1. Toxicity**

Ecological data are not available.
Harmful to aquatic life with long lasting effects.
Styrene
LC50/Pimephales promelas/96 h = 4,02 mg/kg
EC50/Daphnia magna/48 h = 4,7 mg/kg
EC50/Pseudokirchneriella subcapitata/72 h > 4,9 mg/kg

12.2. Persistence and degradability

No data available

12.3. Bioaccumulative potential

No data available

12.4. Mobility in soil

No data available

12.5. Results of PBT and vPvB assessment

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The substances in the mixture do not meet the PBT/vPvB criteria according to UK REACH.

12.6. Endocrine disrupting properties

This product does not contain a substance that has endocrine disrupting properties with respect to non-target organisms as no components meets the criteria.

12.7. Other adverse effects

Hazardous water pollutant.

Product is toxic to fish and their nutrient animals.

Further information

Do not flush into surface water or sanitary sewer system.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Disposal recommendations

Can be incinerated, when in compliance with local regulations.

Where possible recycling is preferred to disposal.

List of Wastes Code - residues/unused products

080409 WASTES FROM THE MANUFACTURE, FORMULATION, SUPPLY AND USE (MFSU) OF COATINGS (PAINTS, VARNISHES AND VITREOUS ENAMELS), ADHESIVES, SEALANTS AND PRINTING INKS; wastes from MFSU of adhesives and sealants (including waterproofing products); waste adhesives and sealants containing organic solvents or other hazardous substances; hazardous waste

Contaminated packaging

Contaminated packaging should be emptied as far as possible and after appropriate cleansing may be taken for reuse.

Packaging that cannot be cleaned should be disposed of like the product.

SECTION 14: Transport information

Land transport (ADR/RID)

14.1. UN number:	UN 1993
14.2. UN proper shipping name:	FLAMMABLE LIQUID, N.O.S. (Xylene (mixed isomers), Styrene)
14.3. Transport hazard class(es):	3
14.4. Packing group:	III
Hazard label:	3



Classification code:	F1
Limited quantity:	5 L / 30 kg
Excepted quantity:	E1
Transport category:	3
Hazard No:	30
Tunnel restriction code:	D/E

Inland waterways transport (ADN)

14.1. UN number:	UN 1993
14.2. UN proper shipping name:	FLAMMABLE LIQUID, N.O.S. (Xylene (mixed isomers), Styrene)
14.3. Transport hazard class(es):	3
14.4. Packing group:	III
Hazard label:	3

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Classification code: F1
Special Provisions: 274 601
Limited quantity: 5 L / 30 kg
Excepted quantity: E1

Marine transport (IMDG)

14.1. UN number: UN 1993
14.2. UN proper shipping name: FLAMMABLE LIQUID, N.O.S. (xylene and styrene)
14.3. Transport hazard class(es): 3
14.4. Packing group: III
Hazard label: 3



Marine pollutant: No
Limited quantity: 5 L / 30 kg
Excepted quantity: E1
EmS: F-E, S-E

Air transport (ICAO-TI/IATA-DGR)

14.1. UN number: UN 1993
14.2. UN proper shipping name: FLAMMABLE LIQUID, N.O.S. (xylene and styrene)
14.3. Transport hazard class(es): 3
14.4. Packing group: III
Hazard label: 3



Limited quantity Passenger: 10 L
Passenger LQ: Y344
Excepted quantity: E1
IATA-packing instructions - Passenger: 355
IATA-max. quantity - Passenger: 60 L
IATA-packing instructions - Cargo: 366
IATA-max. quantity - Cargo: 220 L

14.5. Environmental hazards

ENVIRONMENTALLY HAZARDOUS: No

14.6. Special precautions for user

Handle in accordance with good industrial hygiene and safety practice.

14.7. Maritime transport in bulk according to IMO instruments

The transport takes place only in approved and appropriate packaging.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulatory information



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Restrictions on use (REACH, annex XVII):

Entry 3, Entry 40, Entry 75

Directive 2004/42/EC on VOC in
paints and varnishes: 40 %; < 873 g/lInformation according to Directive
2012/18/EU (SEVESO III): P5c FLAMMABLE LIQUIDS

National regulatory information

Employment restrictions: Observe restrictions to employment for juveniles according to the 'juvenile work protection guideline' (94/33/EC). Observe employment restrictions under the Maternity Protection Directive (92/85/EEC) for expectant or nursing mothers.

Water hazard class (D): 2 - obviously hazardous to water

15.2. Chemical safety assessment

For this substance a chemical safety assessment has not been carried out.

SECTION 16: Other information

Changes

This data sheet contains changes from the previous version in section(s): 2,4,5,6,7,9,10,11,12,13,14,15.

Abbreviations and acronyms

ADR = Accord européen relatif au transport international des marchandises Dangereuses par Route
RID = Règlement concernant le transport international ferroviaire de marchandises dangereuses
ADN = Accord européen relatif au transport international des marchandises dangereuses par voie de navigation intérieure

IMDG = International Maritime Code for Dangerous Goods

IATA/ICAO = International Air Transport Association / International Civil Aviation Organization

MARPOL = International Convention for the Prevention of Pollution from Ships

IBC-Code = International Code for the Construction and Equipment of Ships Carrying Dangerous Chemicals in Bulk

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

REACH = Registration, Evaluation, Authorization and Restriction of Chemicals

CAS = Chemical Abstract Service

EN = European norm

ISO = International Organization for Standardization

DIN = Deutsche Industrie Norm

PBT = Persistent Bioaccumulative and Toxic

vPvB = Very Persistent and very Bio-accumulative

LD = Lethal dose

LC = Lethal concentration

EC = Effect concentration

IC = Median immobilisation concentration or median inhibitory concentration

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Classification for mixtures and used evaluation method according to GB CLP Regulation

Classification	Classification procedure
Flam. Liq. 3; H226	On basis of test data
Acute Tox. 4; H332	Calculation method
Asp. Tox. 1; H304	Calculation method
Skin Irrit. 2; H315	Calculation method
Eye Irrit. 2; H319	Calculation method
Repr. 2; H361d	Calculation method
STOT SE 3; H335	Calculation method
STOT RE 1; H372	Calculation method
Aquatic Chronic 3; H412	Calculation method

Relevant H and EUH statements (number and full text)

H226	Flammable liquid and vapour.
H304	May be fatal if swallowed and enters airways.
H312	Harmful in contact with skin.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H361d	Suspected of damaging the unborn child.
H372	Causes damage to organs through prolonged or repeated exposure.
H373	May cause damage to organs through prolonged or repeated exposure.
H412	Harmful to aquatic life with long lasting effects.

Further Information

Data of items 4 to 8, as well as 10 to 12, do partly not refer to the use and the regular employing of the product (in this sense consult information on use and on product), but to liberation of major amounts in case of accidents and irregularities.

The information describes exclusively the safety requirements for the product(s) and is based on the present level of our knowledge.

The delivery specifications are contained in the corresponding product sheet.

This data does not constitute a guarantee for the characteristics of the product(s) as defined by the legal warranty regulations.

(n.a. = not applicable; n.d. = not determined)

(The data for the relevant ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)