



Safety Data Sheet

according to UK REACH Regulation

TIP TOP REMAFIX P

Revision date: 07.10.2022

Product code: 00156-0392

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SECTION 1: Identification of the substance/mixture and of the company/undertaking**1.1. Product identifier**

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Art.-No.

525 0631

1.2. Relevant identified uses of the substance or mixture and uses advised against**Use of the substance/mixture**

adhesive

1.3. Details of the supplier of the safety data sheet**Manufacturer**

Company name: REMA TIP TOP AG
Street: Gruber Strasse 65
Place: D-85586 Poing
Telephone: +49 (0) 8121 / 707 - 100
Responsible Department: Responsible for the safety data sheet: sds@gbk-ingelheim.de

Supplier

Company name: REMA TIP TOP INDUSTRY UK LTD
Street: Plumtree Industrial Estate, Harworth
Place: Doncaster, DN11 8EW, South Yorkshire
Telephone: +44 (0)1302 711233
Internet: www.rema-tiptop.co.uk

1.4. Emergency telephone number:

INTERNATIONAL: +49 - (0) 6132 - 84463, GBK GmbH (24h - 7d/w - 365d/a)
In England and Wales: NHS 111 In Scotland: NHS 24 - dial 111

SECTION 2: Hazards identification**2.1. Classification of the substance or mixture****GB CLP Regulation**

Hazard categories:
Flammable liquids: Flam. Liq. 2
Skin corrosion/irritation: Skin Irrit. 2
Serious eye damage/eye irritation: Eye Irrit. 2
Specific target organ toxicity - single exposure: STOT SE 3
Hazardous to the aquatic environment: Aquatic Chronic 1
Hazard Statements:
Highly flammable liquid and vapour.
Causes skin irritation.
Causes serious eye irritation.
May cause drowsiness or dizziness.
Very toxic to aquatic life with long lasting effects.

2.2. Label elements**GB CLP Regulation****Hazard components for labelling**

Ethyl acetate
Cyclohexane

Signal word: Danger

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Pictograms:**Hazard statements**

H225	Highly flammable liquid and vapour.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H336	May cause drowsiness or dizziness.
H410	Very toxic to aquatic life with long lasting effects.

Precautionary statements

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P261	Avoid breathing vapour.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P312	Call a POISON CENTER/doctor if you feel unwell.
P273	Avoid release to the environment.

Special labelling of certain mixtures

EUH208	Contains Colophonium. May produce an allergic reaction.
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2.3. Other hazards

According to Regulation (EC) No 1907/2006 (REACH) none of the substances, contained in this product are a PBT / vPvB substance.

The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605

Vapours may form explosive mixture with air.

SECTION 3: Composition/information on ingredients**3.2. Mixtures****Chemical characterization**

Preparation in organic solvents

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Hazardous components

CAS No	Chemical name			Quantity
	EC No	Index No	REACH No	
	GHS Classification			
141-78-6	Ethyl acetate			< 30 %
	205-500-4	607-022-00-5	01-2119475103-46	
	Flam. Liq. 2, Eye Irrit. 2, STOT SE 3; H225 H319 H336 EUH066			
110-82-7	Cyclohexane			< 30 %
	203-806-2	601-017-00-1	01-2119463273-41	
	Flam. Liq. 2, Skin Irrit. 2, STOT SE 3, Asp. Tox. 1, Aquatic Acute 1, Aquatic Chronic 1; H225 H315 H336 H304 H400 H410			
1314-13-2	Zinc oxide			< 5 %
	215-222-5	030-013-00-7	01-2119463881-32	
	Aquatic Acute 1, Aquatic Chronic 1; H400 H410			
8050-09-7	Colophonium			< 1 %
	232-475-7	650-015-00-7	01-2119480418-32	
	Skin Sens. 1; H317			

Full text of H and EUH statements: see section 16.

Specific Conc. Limits, M-factors and ATE

CAS No	EC No	Chemical name	Quantity
	Specific Conc. Limits, M-factors and ATE		
110-82-7	203-806-2	Cyclohexane	< 30 %
	inhalation: LC50 = 14 mg/l (vapours); dermal: LD50 = 2000 mg/kg; oral: LD50 = 12705 mg/kg		
1314-13-2	215-222-5	Zinc oxide	< 5 %
	M acute; H400: M=1 M chron.; H410: M=1		

SECTION 4: First aid measures

4.1. Description of first aid measures

General information

- Remove contaminated soaked clothing immediately.
- In the event of persistent symptoms receive medical treatment.
- Take away from danger area and lay down affected person.

After inhalation

- Move to fresh air in case of accidental inhalation of vapours.
- Seek medical treatment immediately.

After contact with skin

- Wash off with soap and plenty of water.
- Consult a doctor if skin irritation persists.

After contact with eyes

- Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes.
- Seek medical treatment by eye specialist.

After ingestion

- Do not induce vomiting.
- Summon a doctor immediately.
- Rinse out mouth and give plenty of water to drink.
- Never give anything by mouth to an unconscious person.
- Induce vomiting only upon the advice of a physician.



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4.2. Most important symptoms and effects, both acute and delayed

Causes serious eye irritation.
Causes skin irritation.
May cause drowsiness or dizziness.
Attention. Beware, danger of aspiration.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptoms.
Risk of pulmonary oedema. Keep under medical supervision for at least 48 hours.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media

Alcohol-resistant foam, dry chemical, carbon dioxide (CO₂), water-spray.

Unsuitable extinguishing media

Full water jet

5.2. Special hazards arising from the substance or mixture

Fire may produce:
carbon monoxide and carbon dioxide
Hydrogen chloride gas.

5.3. Advice for firefighters

Use breathing apparatus with independent air supply.
Protective suit.

Additional information

The vapour/air mixture is explosive, even in empty, uncleaned receptacles.
Cool containers at risk with water spray jet.
Fire residues and contaminated firefighting water must be disposed of in accordance with the local regulations.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General advice

Use only explosion-proof equipment.
Ensure adequate ventilation.
Remove persons to safety.
Keep away sources of ignition.

For non-emergency personnel

Do not breathe vapours.
Avoid contact with skin, eyes and clothing.

For emergency responders

In case of vapour formation use respirator.
Use personal protective clothing.

6.2. Environmental precautions

Do not discharge into the drains/surface waters/ground water.

6.3. Methods and material for containment and cleaning up

For containment

Prevent spread over a wide area (e.g. by containment or oil barriers).

For cleaning up

Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder).
Shovel into suitable container for disposal.

6.4. Reference to other sections

Observe protective instructions (see Sections 7 and 8).



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Information for disposal see section 13.

SECTION 7: Handling and storage**7.1. Precautions for safe handling****Advice on safe handling**

- Keep container tightly closed.
- Vapours are heavier than air and spread along ground.
- Keep a good ventilation and air-exhaust at the place of work.
- Avoid contact with skin, eyes and clothing.

Advice on protection against fire and explosion

- Do not smoke - volatile.
- Keep away from heat and sources of ignition.
- Take precautionary measures against static discharges.
- Use only explosion-proof equipment.

7.2. Conditions for safe storage, including any incompatibilities**Requirements for storage rooms and vessels**

- Keep container tightly closed in a dry, cool and well-ventilated place.
- Pay attention to anti-explosion rules.

Hints on joint storage

- Incompatible with oxidizing agents.

Further information on storage conditions

- Keep away from food, drink and animal feeding stuffs.

7.3. Specific end use(s)

adhesive

SECTION 8: Exposure controls/personal protection**8.1. Control parameters****Exposure limits (EH40)**

CAS No	Substance	ppm	mg/m ³	fibres/ml	Category	Origin
1333-86-4	Carbon black	-	3.5		TWA (8 h)	WEL
		-	7		STEL (15 min)	WEL
110-82-7	Cyclohexane	100	350		TWA (8 h)	WEL
		300	1050		STEL (15 min)	WEL
141-78-6	Ethyl acetate	200	734		TWA (8 h)	WEL
		400	1468		STEL (15 min)	WEL
8050-09-7	Rosin-based solder flux fume	-	0.05		TWA (8 h)	WEL
		-	0.15		STEL (15 min)	WEL

8.2. Exposure controls**Appropriate engineering controls**

- Ensure adequate ventilation, especially in confined areas.

Protective and hygiene measures

- Do not inhale vapours.
- Wash hands before breaks and immediately after handling the product.
- When using do not eat, drink or smoke.
- Treat subsequently with skin cream.

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Avoid contact with skin, eyes and clothing.
Remove and wash contaminated clothes before re-use.

Eye/face protection

Eye wash bottle with pure water (EN 15154).
Tightly fitting goggles (EN 166).

Hand protection

Splash protection:
Protective gloves resistant to chemicals made off butyl, minimum coat thickness 0.7 mm, permeation resistance (wear duration) > 30 minutes, i.e. protective glove <Butoject 898> made by www.kcl.de.
This recommendation refers exclusively to the chemical compatibility and the lab test conforming to EN 374 carried out under lab conditions.
Requirements can vary as a function of the use. Therefore it is necessary to adhere additionally to the recommendations given by the manufacturer of protective gloves.

Skin protection

Solvent-resistant apron (EN 467).

Respiratory protection

In case of insufficient ventilation wear suitable respiratory equipment (gas filter type A) (EN 14387).

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties**

Physical state: Pasty
Colour: Black
Odour: Fruity

Test method

pH-Value: n.d.

Changes in the physical state

Melting point/freezing point: n.d.
Boiling point or initial boiling point and boiling range: 77 - 81 °C
Sublimation point: n.a.
Softening point: n.d.
Flash point: - 24 °C ISO 13736
Sustaining combustion: Sustaining combustion

Flammability

Solid/liquid: n.a.
Gas: n.a.

Explosive properties

The product is considered non-explosive; nevertheless explosive vapour/air mixture can be generated.

Lower explosion limits: ~ 1,2 vol. %
Upper explosion limits: ~ 11,5 vol. %
Auto-ignition temperature: > 250 °C

Self-ignition temperature

Solid: n.a.
Gas: n.a.

Decomposition temperature: n.d.

Oxidizing properties

Not oxidising.



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Vapour pressure: (at 20 °C)	~ 100 hPa	DIN 51754
Density (at 20 °C):	1,0 g/cm ³	
Bulk density:	n.a.	
Water solubility: (at 20 °C)	Immiscible	
Solubility in other solvents n.d.		
Partition coefficient n-octanol/water:	n.d.	
Viscosity / dynamic: (at 25 °C)	300000 mPa·s	
Viscosity / kinematic: (at 40 °C)	> 20,5 mm ² /s	
Flow time:	> 100 s	6 DIN EN ISO 2431
Relative vapour density:	n.d.	
Evaporation rate:	n.d.	
Solvent separation test:	< 3 %	
Solvent content:	< 60 %	

9.2. Other information

No data available

SECTION 10: Stability and reactivity**10.1. Reactivity**

No decomposition if stored and applied as directed.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

Reactions with oxidizing agents.

10.4. Conditions to avoid

To avoid thermal decomposition, do not overheat.
Vapour/air mixtures are explosive at intensive warming.
Heating can release vapours which can be ignited.

10.5. Incompatible materials

Strong oxidizing agents

10.6. Hazardous decomposition products

No hazardous decomposition products known.
Fire may produce:
Hydrogen chloride gas, Carbon monoxide and carbon dioxide

SECTION 11: Toxicological information**11.1. Information on hazard classes as defined in GB CLP Regulation****Acute toxicity**

Based on available data, the classification criteria are not met.
No toxicological data available.

Irritation and corrosivity

Causes skin irritation.
Causes serious eye irritation.



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Sensitising effects

Contains Colophonium. May produce an allergic reaction.

Carcinogenic/mutagenic/toxic effects for reproduction

Based on available data, the classification criteria are not met.

STOT-single exposure

May cause drowsiness or dizziness. (Ethyl acetate; Cyclohexane)

STOT-repeated exposure

Based on available data, the classification criteria are not met.

Aspiration hazard

Based on available data, the classification criteria are not met.

Additional information on tests

Classification in compliance with the assessment procedure specified in the Regulation (EC) no 1272/2008.

11.2. Information on other hazards

Endocrine disrupting properties

No data available

Other information

May cause irritation of the mucous membranes.

Effects of breathing high concentrations of vapour may include: Headache, dizziness, weakness, unconsciousness.

Repeated or prolonged exposure may cause skin irritation and dermatitis, due to degreasing properties of the product.

SECTION 12: Ecological information

12.1. Toxicity

Ecological data are not available.

Very toxic to aquatic life with long lasting effects.

12.2. Persistence and degradability

No data available

12.3. Bioaccumulative potential

No data available

12.4. Mobility in soil

No data available

12.5. Results of PBT and vPvB assessment

The substances in the mixture do not meet the PBT/vPvB criteria according to UK REACH.

12.6. Endocrine disrupting properties

This product does not contain a substance that has endocrine disrupting properties with respect to non-target organisms as no components meets the criteria.

12.7. Other adverse effects

Hazardous water pollutant.

Further information

Do not flush into surface water or sanitary sewer system.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Disposal recommendations

Where possible recycling is preferred to disposal.

Can be incinerated, when in compliance with local regulations.

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List of Wastes Code - residues/unused products

080409 WASTES FROM THE MANUFACTURE, FORMULATION, SUPPLY AND USE (MFSU) OF COATINGS (PAINTS, VARNISHES AND VITREOUS ENAMELS), ADHESIVES, SEALANTS AND PRINTING INKS; wastes from MFSU of adhesives and sealants (including waterproofing products); waste adhesives and sealants containing organic solvents or other hazardous substances; hazardous waste

Contaminated packaging

Empty containers should be taken for local recycling, recovery or waste disposal.

Contaminated packaging should be emptied as far as possible and after appropriate cleansing may be taken for reuse.

Packaging that cannot be cleaned should be disposed of like the product.

SECTION 14: Transport information

Land transport (ADR/RID)

14.1. UN number: UN 1133
14.2. UN proper shipping name: Adhesives
14.3. Transport hazard class(es): 3
14.4. Packing group: III
Hazard label: 3



Classification code: F1
Limited quantity: 5 L / 30 kg
Excepted quantity: E1
Transport category: 3
Tunnel restriction code: E

Other applicable information (land transport)

Receptacle max. 450 L, ADR subsection 2.2.3.1.4

Inland waterways transport (ADN)

14.1. UN number: UN 1133
14.2. UN proper shipping name: Adhesives
14.3. Transport hazard class(es): 3
14.4. Packing group: III
Hazard label: 3



Classification code: F1
Limited quantity: 5 L / 30 kg
Excepted quantity: E1

Marine transport (IMDG)

14.1. UN number: UN 1133
14.2. UN proper shipping name: Adhesives (Cyclohexane)
14.3. Transport hazard class(es): 3
14.4. Packing group: III
Hazard label: 3

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Marine pollutant: Yes
Limited quantity: 5 L / 30 kg
Excepted quantity: E1
EmS: F-E, S-D

Other applicable information (marine transport)

Receptacle max. 450 L, IMDG Code subsection 2.3.2.2

Air transport (ICAO-TI/IATA-DGR)

14.1. UN number: UN 1133
14.2. UN proper shipping name: Adhesives
14.3. Transport hazard class(es): 3
14.4. Packing group: III
Hazard label: 3



Limited quantity Passenger: 10 L
Passenger LQ: Y344
Excepted quantity: E1
IATA-packing instructions - Passenger: 355
IATA-max. quantity - Passenger: 30 L (*)
IATA-packing instructions - Cargo: 366
IATA-max. quantity - Cargo: 100 L (*)

Other applicable information (air transport)

*) [3.3.3.1 IATA DGR]

14.5. Environmental hazards

ENVIRONMENTALLY HAZARDOUS: Yes



14.6. Special precautions for user

Handle in accordance with good industrial hygiene and safety practice.

14.7. Maritime transport in bulk according to IMO instruments

The transport takes place only in approved and appropriate packaging.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulatory information

Restrictions on use (REACH, annex XVII):

Entry 3, Entry 40, Entry 57, Entry 75

2004/42/EC (VOC): < 60 %

Information according to 2012/18/EU (SEVESO III): P5c FLAMMABLE LIQUIDS

Additional information: E1

National regulatory information



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Employment restrictions: Observe restrictions to employment for juveniles according to the 'juvenile work protection guideline' (94/33/EC). Observe employment restrictions under the Maternity Protection Directive (92/85/EEC) for expectant or nursing mothers.

Water hazard class (D): 2 - obviously hazardous to water

15.2. Chemical safety assessment

For this substance a chemical safety assessment has not been carried out.

SECTION 16: Other information

Changes

This data sheet contains changes from the previous version in section(s): 2,6,7,8,9,10,11,12,14,15.

Abbreviations and acronyms

ADR = Accord européen relatif au transport international des marchandises Dangereuses par Route
RID = Règlement concernant le transport international ferroviaire de marchandises dangereuses
ADN = Accord européen relatif au transport international des marchandises dangereuses par voie de navigation intérieure
IMDG = International Maritime Code for Dangerous Goods
IATA/ICAO = International Air Transport Association / International Civil Aviation Organization
MARPOL = International Convention for the Prevention of Pollution from Ships
IBC-Code = International Code for the Construction and Equipment of Ships Carrying Dangerous Chemicals in Bulk

GHS = Globally Harmonized System of Classification and Labelling of Chemicals
REACH = Registration, Evaluation, Authorization and Restriction of Chemicals
CAS = Chemical Abstract Service
EN = European norm
ISO = International Organization for Standardization
DIN = Deutsche Industrie Norm
PBT = Persistent Bioaccumulative and Toxic
vPvB = Very Persistent and very Bio-accumulative
LD = Lethal dose
LC = Lethal concentration
EC = Effect concentration
IC = Median immobilisation concentration or median inhibitory concentration

Relevant H and EUH statements (number and full text)

H225 Highly flammable liquid and vapour.
H304 May be fatal if swallowed and enters airways.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H336 May cause drowsiness or dizziness.
H400 Very toxic to aquatic life.
H410 Very toxic to aquatic life with long lasting effects.
EUH066 Repeated exposure may cause skin dryness or cracking.
EUH208 Contains Colophonium. May produce an allergic reaction.

Further Information

Data of items 4 to 8, as well as 10 to 12, do partly not refer to the use and the regular employing of the product (in this sense consult information on use and on product), but to liberation of major amounts in case of accidents and irregularities.

The information describes exclusively the safety requirements for the product(s) and is based on the present level of our knowledge.



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The delivery specifications are contained in the corresponding product sheet.
This data does not constitute a guarantee for the characteristics of the product(s) as defined by the legal warranty regulations.
(n.a. = not applicable; n.d. = not determined)

(The data for the hazardous ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)