

Safety Data Sheet

according to UK REACH Regulation

TIP TOP PRIMER HG 11

Revision date: 18.03.2025

Product code: 00359-1364

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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

TIP TOP PRIMER HG 11

Art.-No.

525 3507, 525 3514, 525 3529, 525 3532

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture

Primer Coat

1.3. Details of the supplier of the safety data sheet

Manufacturer

Company name:	TIP TOP Oberflaechenschutz Elbe GmbH	
Street:	Heuweg 4	
Place:	D-06886 Wittenberg	
Telephone:	+49(0)3491/635-50	Telefax: +49(0)3491/635-552
Responsible Department:	Responsible for the safety data sheet: sds@gbk-ingelheim.de	

Supplier

Company name:	REMA TIP TOP INDUSTRY UK LTD
Street:	Plumtree Industrial Estate, Harworth
Place:	Doncaster, DN11 8EW, South Yorkshire
Telephone:	+44 (0)1302 711233
Internet:	www.rema-tiptop.co.uk

1.4. Emergency telephone number:

INTERNATIONAL: +49 - (0) 6132 - 84463, GBK GmbH (24h - 7d/w - 365d/a)
In England and Wales: NHS 111 In Scotland: NHS 24 - dial 111

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

GB CLP Regulation

Flam. Liq. 2; H225
Skin Irrit. 2; H315
Eye Irrit. 2; H319
STOT SE 3; H335 H336
STOT RE 2; H373

Full text of hazard statements: see SECTION 16.

2.2. Label elements

GB CLP Regulation

Hazard components for labelling

Butanone
Xylene (mixed isomers)

Signal word: Danger

Pictograms:



Hazard statements

H225	Highly flammable liquid and vapour.
H315	Causes skin irritation.

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H319	Causes serious eye irritation.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H373	May cause damage to organs through prolonged or repeated exposure.

Precautionary statements

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P302+P352	IF ON SKIN: Wash with plenty of water.
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P312	Call a POISON CENTER/doctor if you feel unwell.

Special labelling of certain mixtures

EUH208	Contains formaldehyde. May produce an allergic reaction.
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2.3. Other hazards

According to Regulation (EC) No 1907/2006 (REACH) none of the substances, contained in this product are a PBT / vPvB substance.

The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605

Vapours may form explosive mixture with air.

SECTION 3: Composition/information on ingredients**3.2. Mixtures****Chemical characterization**

Polymer in organic solvent

Hazardous components

CAS No	Chemical name	Quantity		
	EC No	Index No	REACH No	
	Classification (GB CLP Regulation)			
78-93-3	Butanone			< 75 %
	201-159-0	606-002-00-3	01-2119457290-43	
	Flam. Liq. 2, Eye Irrit. 2, STOT SE 3; H225 H319 H336 EUH066			
1330-20-7	Xylene (mixed isomers)			< 20 %
	215-535-7	601-022-00-9	01-2119488216-32	
	Flam. Liq. 3, Acute Tox. 4, Acute Tox. 4, Skin Irrit. 2, Eye Irrit. 2, STOT SE 3, STOT RE 2, Asp. Tox. 1, Aquatic Chronic 3; H226 H332 H312 H315 H319 H335 H373 H304 H412			
108-95-2	Phenol			< 1 %
	203-632-7	604-001-00-2	01-2119471329-32	
	Muta. 2, Acute Tox. 3, Acute Tox. 3, Acute Tox. 3, Skin Corr. 1B, STOT RE 2; H341 H331 H311 H301 H314 H373			
50-00-0	formaldehyde			< 0,1 %
	200-001-8	605-001-00-5	01-2119488953-20	
	Carc. 1B, Muta. 2, Acute Tox. 2, Acute Tox. 3, Acute Tox. 3, Skin Corr. 1B, Skin Sens. 1A; H350 H341 H330 H311 H301 H314 H317			

Full text of H and EUH statements: see section 16.

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Specific Conc. Limits, M-factors and ATE

CAS No	EC No	Chemical name	Quantity
		Specific Conc. Limits, M-factors and ATE	
1330-20-7	215-535-7	Xylene (mixed isomers)	< 20 %
		inhalation: ATE = 11 mg/l (vapours); inhalation: ATE = 1,5 mg/l (dusts or mists); dermal: ATE = 1100 mg/kg	
108-95-2	203-632-7	Phenol	< 1 %
		inhalation: ATE = 3 mg/l (vapours); inhalation: ATE = 0,5 mg/l (dusts or mists); dermal: ATE = 300 mg/kg; oral: ATE = 100 mg/kg Skin Corr. 1B; H314: >= 3 - 100 Skin Irrit. 2; H315: >= 1 - < 3 Eye Irrit. 2; H319: >= 1 - < 3	
50-00-0	200-001-8	formaldehyde	< 0,1 %
		inhalation: ATE = 0,5 mg/l (vapours); inhalation: LC50 = 0,578 mg/l (dusts or mists); dermal: LD50 = 270 mg/kg; oral: LD50 = 600 - 800 mg/kg Skin Corr. 1B; H314: >= 25 - 100 Skin Irrit. 2; H315: >= 5 - < 25 Eye Irrit. 2; H319: >= 5 - < 25 Skin Sens. 1; H317: >= 0,2 - 100 STOT SE 3; H335: >= 5 - 100	

SECTION 4: First aid measures

4.1. Description of first aid measures

General information

- Remove contaminated soaked clothing immediately.
- Symptoms of poisoning may not appear for several hours. Keep under medical supervision for at least 48 hours.
- In the event of persistent symptoms receive medical treatment.
- Take away from danger area and lay down affected person.

After inhalation

- Move to fresh air in case of accidental inhalation of vapours.
- Seek medical treatment immediately.

After contact with skin

- Wash off with soap and plenty of water.
- Possible risk of resorption through skin.
- Consult a doctor if skin irritation persists.

After contact with eyes

- Remove contact lens.
- Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes.
- Seek medical treatment by eye specialist.

After ingestion

- Do not induce vomiting.
- Rinse out mouth and give plenty of water to drink.
- Never give anything by mouth to an unconscious person.
- Summon a doctor immediately.
- Induce vomiting only upon the advice of a physician.

4.2. Most important symptoms and effects, both acute and delayed

- Causes skin irritation.
- Causes serious eye irritation.
- May cause irritation of the respiratory tract.
- May cause drowsiness or dizziness.

4.3. Indication of any immediate medical attention and special treatment needed

- Treat symptoms.

SECTION 5: Firefighting measures

5.1. Extinguishing media



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Suitable extinguishing media

Foam, carbon dioxide (CO₂), dry chemical, water-spray.

Unsuitable extinguishing media

Full water jet

5.2. Special hazards arising from the substance or mixture

Fire may produce:
carbon monoxide and carbon dioxide

5.3. Advice for firefighters

Use breathing apparatus with independent air supply.
Protective suit.

Additional information

Vapours are heavier than air and spread along ground.
The vapour/air mixture is explosive, even in empty, uncleaned receptacles.
Cool containers at risk with water spray jet.
Fire residues and contaminated firefighting water must be disposed of in accordance with the local regulations.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General advice

Ensure adequate ventilation.
Keep away sources of ignition.
Keep away noninvolved persons.

For non-emergency personnel

Avoid contact with skin, eyes and clothing.
Do not breathe vapours.

For emergency responders

In case of vapour formation use respirator.
Use personal protective clothing.

6.2. Environmental precautions

Do not discharge into the drains/surface waters/ground water.
Do not discharge into the subsoil/soil.

6.3. Methods and material for containment and cleaning up

For containment

Prevent spread over a wide area (e.g. by containment or oil barriers).

For cleaning up

Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder).
Shovel into suitable container for disposal.
Clean contaminated surface thoroughly.

6.4. Reference to other sections

Observe protective instructions (see Sections 7 and 8).
Information for disposal see section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling

Do not wear contact lenses when handling the product.
Keep container tightly closed.
Vapours are heavier than air and spread along ground.
Keep a good ventilation and air-exhaust at the place of work.
Avoid contact with skin, eyes and clothing.

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Advice on protection against fire and explosion

- Keep away from heat and sources of ignition.
- Do not smoke.
- Take precautionary measures against static discharges.
- Use only explosion-proof equipment.

Advice on general occupational hygiene

- Do not inhale vapours.
- Wash hands before breaks and immediately after handling the product.
- When using do not eat, drink or smoke.
- Avoid contact with skin, eyes and clothing.
- Remove and wash contaminated clothes before re-use.

7.2. Conditions for safe storage, including any incompatibilities

Requirements for storage rooms and vessels

- Keep container tightly closed in a dry, cool and well-ventilated place.
- Pay attention to anti-explosion rules.

Hints on joint storage

- Incompatible with oxidizing agents.

Further information on storage conditions

- Keep away from food, drink and animal feeding stuffs.

7.3. Specific end use(s)

Primer Coat

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Exposure limits (EH40)

CAS No	Substance	ppm	mg/m ³	fibres/ml	Category	Origin
78-93-3	Butan-2-one (methyl ethyl ketone)	200	600		TWA (8 h)	WEL
		300	899		STEL (15 min)	WEL
50-00-0	Formaldehyde	2	2.5		TWA (8 h)	WEL
		2	2.5		STEL (15 min)	WEL
108-95-2	Phenol	2	7.8		TWA (8 h)	WEL
		4	16		STEL (15 min)	WEL
1330-20-7	Xylene: mixed isomers	50	220		TWA (8 h)	WEL
		100	441		STEL (15 min)	WEL

Biological Monitoring Guidance Values (EH40)

CAS No	Substance	Parameter	Value	Test material	Sampling time
78-93-3	Butan-2-one	butan-2-one	70 µmol/L	urine	Post shift
1330-20-7	Xylene, o-, m-, p- or mixed isomers	methyl hippuric acid (creatinine)	650 mmol/mol	urine	Post shift

8.2. Exposure controls

Appropriate engineering controls

- Ensure adequate ventilation, especially in confined areas.

Individual protection measures, such as personal protective equipment



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Eye/face protection

Tightly fitting goggles (EN 166).
Eye wash bottle with pure water (EN 15154).

Hand protection

Protective gloves resistant to chemicals made off butyl, minimum coat thickness 0.7 mm, permeation resistance approx. 480 minutes, i.e. protective glove <Butoject 898> made by www.kcl.de.
This recommendation refers exclusively to the chemical compatibility and the lab test conforming to EN 374 carried out under lab conditions.
Requirements can vary as a function of the use. Therefore it is necessary to adhere additionally to the recommendations given by the manufacturer of protective gloves.
Pls. find examples in the protective gloves database under: <http://bestglove.com/site/chemrest/>

Skin protection

Solvent-resistant apron (EN 467).

Respiratory protection

In case of insufficient ventilation wear suitable respiratory equipment (gas filter type A) (EN 14387).

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state:	Liquid
Colour:	Grey
Odour:	Characteristic

Changes in the physical state

Melting point/freezing point:	n.d.
Boiling point or initial boiling point and boiling range:	90 °C
Sublimation point:	n.d.
Softening point:	n.d.
Pour point:	n.d.
Flash point:	18 °C

Flammability

Solid/liquid:	n.a.
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Explosive properties

The product is considered non-explosive; nevertheless explosive vapour/air mixture can be generated.

Lower explosion limits:	1,4 vol. %
Upper explosion limits:	7,5 vol. %
Auto-ignition temperature:	270 °C

Self-ignition temperature

Solid:	n.a.
Gas:	n.a.
Decomposition temperature:	n.d.
pH-Value:	n.d.
Viscosity / dynamic: (at 25 °C)	n.d.
Viscosity / kinematic: (at 40 °C)	> 20,5 mm ² /s
Flow time:	n.d.

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Water solubility: (at 20 °C)	Immiscible
Partition coefficient n-octanol/water:	n.d.
Vapour pressure: (at 20 °C)	78,44 hPa
Vapour pressure: (at 50 °C)	292,22 hPa
Density (at 20 °C):	0,93 - 0,76 g/cm ³
Bulk density:	n.a.
Relative vapour density:	n.d.

9.2. Other information**Information with regard to physical hazard classes**

Sustained combustibility:	Sustained combustibility
Oxidizing properties Not oxidising.	

Other safety characteristics

Solvent separation test:	n.d.
Solvent content:	n.d.
Evaporation rate:	n.d.

Further Information

No data available.

SECTION 10: Stability and reactivity**10.1. Reactivity**

No decomposition if stored and applied as directed.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

Reactions with strong oxidizing agents.

10.4. Conditions to avoid

To avoid thermal decomposition, do not overheat.
Vapour/air mixtures are explosive at intensive warming.
Heating can release vapours which can be ignited.

10.5. Incompatible materials

Strong oxidizing agents

10.6. Hazardous decomposition products

No hazardous decomposition products known.
Fire may produce:
Irritant/corrosive, flammable as well as toxic distillation gases (carbonization gases).
Carbon monoxide and carbon dioxide

SECTION 11: Toxicological information**11.1. Information on hazard classes as defined in GB CLP Regulation****Acute toxicity**

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Based on available data, the classification criteria are not met.

No toxicological data available.

ATEmix/oral: > 5000 mg/kg

ATEmix/dermal: > 5000 mg/kg

ATEmix/inhalation: ~ 13 mg/l/4 h

ATEmix calculated

ATE (oral) > 5000 mg/kg; ATE (dermal) > 2000 mg/kg; ATE (inhalation vapour) > 20 mg/l; ATE (inhalation dust/mist) > 5 mg/l

Irritation and corrosivity

Skin corrosion/irritation: Causes skin irritation.

Serious eye damage/eye irritation: Causes serious eye irritation.

Sensitising effects

Based on available data, the classification criteria are not met.

Contains formaldehyde. May produce an allergic reaction.

Carcinogenic/mutagenic/toxic effects for reproduction

Germ cell mutagenicity: Based on available data, the classification criteria are not met.

Carcinogenicity: Based on available data, the classification criteria are not met.

Reproductive toxicity: Based on available data, the classification criteria are not met.

STOT-single exposure

May cause respiratory irritation. (Xylene (mixed isomers))

May cause drowsiness or dizziness. (Butanone)

STOT-repeated exposure

May cause damage to organs through prolonged or repeated exposure. (Xylene (mixed isomers))

Aspiration hazard

Based on available data, the classification criteria are not met.

Additional information on tests

Classification in compliance with the assessment procedure specified in the Regulation (EC) no 1272/2008.

11.2. Information on other hazards**Endocrine disrupting properties**

No data available

Other information

Inhalation of high vapour concentration may cause symptoms like headache, dizziness, tiredness, nausea and vomiting.

May cause irritation of the mucous membranes.

Repeated or prolonged exposure may cause skin irritation and dermatitis, due to degreasing properties of the product.

Possible risk of resorption through skin.

SECTION 12: Ecological information**12.1. Toxicity**

Ecological data are not available.

12.2. Persistence and degradability

No data available

12.3. Bioaccumulative potential

No data available

12.4. Mobility in soil

No data available

12.5. Results of PBT and vPvB assessment

The substances in the mixture do not meet the PBT/vPvB criteria according to UK REACH.

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12.6. Endocrine disrupting properties

This product does not contain a substance that has endocrine disrupting properties with respect to non-target organisms as no components meets the criteria.

12.7. Other adverse effects

Hazardous water pollutant.

Further information

Do not flush into surface water or sanitary sewer system.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Disposal recommendations

Where possible recycling is preferred to disposal.
Can be incinerated, when in compliance with local regulations.

List of Wastes Code - residues/unused products

080111 WASTES FROM THE MANUFACTURE, FORMULATION, SUPPLY AND USE (MFSU) OF COATINGS (PAINTS, VARNISHES AND VITREOUS ENAMELS), ADHESIVES, SEALANTS AND PRINTING INKS; wastes from MFSU and removal of paint and varnish; waste paint and varnish containing organic solvents or other hazardous substances; hazardous waste

Contaminated packaging

Contaminated packaging should be emptied as far as possible and after appropriate cleansing may be taken for reuse.
Packaging that cannot be cleaned should be disposed of like the product.
Empty containers should be taken for local recycling, recovery or waste disposal.

SECTION 14: Transport information

Land transport (ADR/RID)

14.1. UN number or ID number: UN 1133
14.2. UN proper shipping name: Adhesives
14.3. Transport hazard class(es): 3
14.4. Packing group: II
Hazard label: 3



Classification code: F1
Limited quantity: 5 L / 30 kg
Excepted quantity: E2
Transport category: 2
Hazard No: 33
Tunnel restriction code: D/E

Inland waterways transport (ADN)

14.1. UN number or ID number: UN 1133
14.2. UN proper shipping name: Adhesives
14.3. Transport hazard class(es): 3
14.4. Packing group: II
Hazard label: 3



Classification code: F1

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Limited quantity: 5 L / 30 kg
 Excepted quantity: E2

Marine transport (IMDG)

14.1. UN number or ID number: UN 1133
14.2. UN proper shipping name: Adhesives
14.3. Transport hazard class(es): 3
14.4. Packing group: II
 Hazard label: 3



Marine pollutant: No
 Limited quantity: 5 L / 30 kg
 Excepted quantity: E2
 EmS: F-E, S-D

Air transport (ICAO-TI/IATA-DGR)

14.1. UN number or ID number: UN 1133
14.2. UN proper shipping name: Adhesives
14.3. Transport hazard class(es): 3
14.4. Packing group: II
 Hazard label: 3



Limited quantity Passenger: 1 L
 Passenger LQ: Y341
 Excepted quantity: E2
 IATA-packing instructions - Passenger: 353
 IATA-max. quantity - Passenger: 5 L
 IATA-packing instructions - Cargo: 364
 IATA-max. quantity - Cargo: 60 L

14.5. Environmental hazards

ENVIRONMENTALLY HAZARDOUS: No

14.6. Special precautions for user

Handle in accordance with good industrial hygiene and safety practice.

14.7. Maritime transport in bulk according to IMO instruments

The transport takes place only in approved and appropriate packaging.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulatory information

Restrictions on use (REACH, annex XVII):

Entry 3, Entry 28, Entry 40, Entry 75

Directive 2004/42/EC on VOC in
 paints and varnishes: < 80 %

Information according to Directive
 2012/18/EU (SEVESO III): P5c FLAMMABLE LIQUIDS

National regulatory information



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Employment restrictions: Observe restrictions to employment for juveniles according to the 'juvenile work protection guideline' (94/33/EC). Observe employment restrictions under the Maternity Protection Directive (92/85/EEC) for expectant or nursing mothers.

Water hazard class (D): 2 - obviously hazardous to water

15.2. Chemical safety assessment

For this substance a chemical safety assessment has not been carried out.

SECTION 16: Other information

Abbreviations and acronyms

ADR = Accord européen relatif au transport international des marchandises Dangereuses par Route
RID = Règlement concernant le transport international ferroviaire de marchandises dangereuses
ADN = Accord européen relatif au transport international des marchandises dangereuses par voie de navigation intérieure
IMDG = International Maritime Code for Dangerous Goods
IATA/ICAO = International Air Transport Association / International Civil Aviation Organization
MARPOL = International Convention for the Prevention of Pollution from Ships
IBC-Code = International Code for the Construction and Equipment of Ships Carrying Dangerous Chemicals in Bulk

GHS = Globally Harmonized System of Classification and Labelling of Chemicals
REACH = Registration, Evaluation, Authorization and Restriction of Chemicals
CAS = Chemical Abstract Service
EN = European norm
ISO = International Organization for Standardization
DIN = Deutsche Industrie Norm
PBT = Persistent Bioaccumulative and Toxic
vPvB = Very Persistent and very Bio-accumulative

LD = Lethal dose
LC = Lethal concentration
EC = Effect concentration
IC = Median immobilisation concentration or median inhibitory concentration

Classification for mixtures and used evaluation method according to GB CLP Regulation

Classification	Classification procedure
Flam. Liq. 2; H225	On basis of test data
Skin Irrit. 2; H315	Calculation method
Eye Irrit. 2; H319	Calculation method
STOT SE 3; H335	Calculation method
STOT SE 3; H336	Calculation method
STOT RE 2; H373	Calculation method

Relevant H and EUH statements (number and full text)

H225 Highly flammable liquid and vapour.
H226 Flammable liquid and vapour.
H301 Toxic if swallowed.
H304 May be fatal if swallowed and enters airways.
H311 Toxic in contact with skin.
H312 Harmful in contact with skin.
H314 Causes severe skin burns and eye damage.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.

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H330	Fatal if inhaled.
H331	Toxic if inhaled.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H341	Suspected of causing genetic defects.
H350	May cause cancer.
H373	May cause damage to organs through prolonged or repeated exposure.
H412	Harmful to aquatic life with long lasting effects.
EUH066	Repeated exposure may cause skin dryness or cracking.
EUH208	Contains formaldehyde. May produce an allergic reaction.

Further Information

Data of items 4 to 8, as well as 10 to 12, do partly not refer to the use and the regular employing of the product (in this sense consult information on use and on product), but to liberation of major amounts in case of accidents and irregularities.

The information describes exclusively the safety requirements for the product(s) and is based on the present level of our knowledge.

The delivery specifications are contained in the corresponding product sheet.

This data does not constitute a guarantee for the characteristics of the product(s) as defined by the legal warranty regulations.

(n.a. = not applicable; n.d. = not determined)

(The data for the relevant ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)