

Safety Data Sheet

according to Regulation (EC) No 1907/2006

ESKANOL EF HARDENER

Revision date: 26.04.2021

Product code: 00359-1293

Page 1 of 12

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

ESKANOL EF HARDENER

Art.-No.

10023, 10024

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture

Hardener

1.3. Details of the supplier of the safety data sheet

Company name: TIP TOP Oberflächenschutz Elbe GmbH

Street: Heuweg 4

Place: D-06886 Wittenberg

Telephone: +49(0)3491/635-50

Telefax: +49(0)3491/635-552

Contact person: Laborleiter

Responsible Department: Responsible for the safety data sheet: sds@gbk-ingelheim.de

1.4. Emergency telephone number:

INTERNATIONAL: +49 - (0) 6132 - 84463, GBK GmbH (24h - 7d/w - 365d/a)
In England and Wales: NHS 111 In Scotland: NHS 24 - dial 111

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Regulation (EC) No. 1272/2008

Hazard categories:

Acute toxicity: Acute Tox. 4

Skin corrosion/irritation: Skin Corr. 1B

Serious eye damage/eye irritation: Eye Dam. 1

Respiratory or skin sensitisation: Skin Sens. 1

Hazardous to the aquatic environment: Aquatic Chronic 3

Hazard Statements:

Harmful if inhaled.

Causes severe skin burns and eye damage.

Causes serious eye damage.

May cause an allergic skin reaction.

Harmful to aquatic life with long lasting effects.

2.2. Label elements

Regulation (EC) No. 1272/2008

Hazard components for labelling

Benzyl alcohol

4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, reaction products with 3-aminomethyl-3,5,5-trimethylcyclohexylamine

4,4'-isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, reaction products with m-phenylenebis(methylamine)

Salicylic acid

Signal word:

Danger

Pictograms:



Safety Data Sheet

according to Regulation (EC) No 1907/2006

ESKANOL EF HARDENER

Revision date: 26.04.2021

Product code: 00359-1293

Page 2 of 12

Hazard statements

- H332 Harmful if inhaled.
H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.
H412 Harmful to aquatic life with long lasting effects.

Precautionary statements

- P260 Do not breathe vapour.
P273 Avoid release to the environment.
P280 Wear protective gloves/protective clothing/eye protection/face protection.
P301+P330+P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 Immediately call a POISON CENTER/doctor.

Special labelling of certain mixtures

- EUH071 Corrosive to the respiratory tract.

Labelling of packages where the contents do not exceed 125 ml

Signal word: Danger

Pictograms:



Hazard statements

H314-H317-H412

Precautionary statements

P260-P280-P301+P330+P331-P303+P361+P353-P305+P351+P338-P310

2.3. Other hazards

According to Regulation (EC) No 1907/2006 (REACH) none of the substances, contained in this product are a PBT / vPvB substance.

Vapours may form explosive mixture with air.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Chemical characterization

Hardener based on aliphatic polyamines

Safety Data Sheet

according to Regulation (EC) No 1907/2006

ESKANOL EF HARDENER

Revision date: 26.04.2021

Product code: 00359-1293

Page 3 of 12

Hazardous components

| CAS No | Chemical name | | | Quantity |
|-------------|---|--------------|------------------|----------|
| | EC No | Index No | REACH No | |
| | GHS Classification | | | |
| 100-51-6 | Benzyl alcohol | | | < 45 % |
| | 202-859-9 | 603-057-00-5 | 01-2119492630-38 | |
| | Acute Tox. 4, Acute Tox. 4, Eye Irrit. 2; H332 H302 H319 | | | |
| 38294-64-3 | 4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, reaction products with 3-aminomethyl-3,5,5-trimethylcyclohexylamine | | | < 40 % |
| | 500-101-4 | | 01-2119965165-33 | |
| | Skin Corr. 1B, Eye Dam. 1, Skin Sens. 1, Aquatic Chronic 3; H314 H318 H317 H412 | | | |
| 113930-69-1 | 4,4'-isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, reaction products with m-phenylenebis(methylamine) | | | < 15 % |
| | 500-302-7 | | 01-2119965162-39 | |
| | Skin Corr. 1B, Eye Dam. 1, Skin Sens. 1, Aquatic Chronic 2; H314 H318 H317 H411 | | | |
| 69-72-7 | Salicylic acid | | | < 3 % |
| | 200-712-3 | 607-732-00-5 | 01-2119486984-17 | |
| | Repr. 2, Acute Tox. 4, Eye Dam. 1; H361d H302 H318 | | | |

Full text of H and EUH statements: see section 16.

Specific Conc. Limits, M-factors and ATE

| CAS No | EC No | Chemical name | Quantity |
|----------|-----------|---|----------|
| | | Specific Conc. Limits, M-factors and ATE | |
| 100-51-6 | 202-859-9 | Benzyl alcohol | < 45 % |
| | | inhalation: ATE = 11 mg/l (vapours); inhalation: ATE = 1,5 mg/l (dusts or mists); oral: LD50 = 1570 mg/kg | |
| 69-72-7 | 200-712-3 | Salicylic acid | < 3 % |
| | | dermal: LD50 = > 2000 mg/kg; oral: LD50 = 891 mg/kg | |

SECTION 4: First aid measures

4.1. Description of first aid measures

General information

Remove contaminated soaked clothing immediately.
In the event of persistent symptoms receive medical treatment.

After inhalation

Move to fresh air in case of accidental inhalation of vapours or decomposition products.
In the event of symptoms refer for medical treatment.

After contact with skin

Wash off immediately with soap and plenty of water.
Consult a doctor if skin irritation persists.

After contact with eyes

Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes.
Seek medical treatment by eye specialist.

After ingestion

Do not induce vomiting.
Rinse mouth.
Never give anything by mouth to an unconscious person.
Summon a doctor immediately.
Induce vomiting only upon the advice of a physician.



Safety Data Sheet

according to Regulation (EC) No 1907/2006

ESKANOL EF HARDENER

Revision date: 26.04.2021

Product code: 00359-1293

Page 4 of 12

4.2. Most important symptoms and effects, both acute and delayed

Harmful if inhaled.
Causes severe skin burns and eye damage.
May cause an allergic skin reaction.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptoms.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media

Alcohol-resistant foam, dry chemical, carbon dioxide (CO₂), water-spray.
Fire-extinguishing activities according to surrounding.

Unsuitable extinguishing media

Full water jet

5.2. Special hazards arising from the substance or mixture

Fire may produce:
carbon monoxide (CO), carbon dioxide (CO₂) and nitrogen oxides (NO_x)

5.3. Advice for firefighters

Wear self-contained breathing apparatus and protective suit.

Additional information

Vapours are heavier than air and spread along ground.
The vapour/air mixture is explosive, even in empty, uncleaned receptacles.
Cool containers at risk with water spray jet.
Fire residues and contaminated firefighting water must be disposed of in accordance with the local regulations.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures

Ensure adequate ventilation.
Remove persons to safety.
Keep away sources of ignition.

For non-emergency personnel

Avoid contact with skin, eyes and clothing.
Do not breathe vapours.

For emergency responders

In case of vapour formation use respirator.
Use personal protective clothing.

6.2. Environmental precautions

Do not discharge into the drains/surface waters/ground water.
Do not discharge into the subsoil/soil.

6.3. Methods and material for containment and cleaning up

For containment

Prevent spread over a wide area (e.g. by containment or oil barriers).

For cleaning up

Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder).
Shovel into suitable container for disposal.
Clean contaminated surface thoroughly.

6.4. Reference to other sections

Observe protective instructions (see Sections 7 and 8).
Information for disposal see section 13.



Safety Data Sheet

according to Regulation (EC) No 1907/2006

ESKANOL EF HARDENER

Revision date: 26.04.2021

Product code: 00359-1293

Page 5 of 12

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling

- Keep container tightly closed.
- Use only in thoroughly ventilated areas.
- Avoid contact with skin, eyes and clothing.

Advice on protection against fire and explosion

- No special protective measures against fire required.

7.2. Conditions for safe storage, including any incompatibilities

Requirements for storage rooms and vessels

- Keep container tightly closed in a dry, cool and well-ventilated place.
- Pay attention to anti-explosion rules.
- Protect against direct sun radiation.
- Recommended storage temperature: 10°C - 30°C

Hints on joint storage

- Incompatible with:
Oxidizing agents, Acids and bases.

Further information on storage conditions

- Keep away from food, drink and animal feeding stuffs.

7.3. Specific end use(s)

Hardener

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Additional advice on limit values

No data available

8.2. Exposure controls

Appropriate engineering controls

- Ensure adequate ventilation, especially in confined areas.

Protective and hygiene measures

- Do not inhale vapours.
- Wash hands before breaks and immediately after handling the product.
- When using do not eat, drink or smoke.
- Avoid contact with skin, eyes and clothing.
- Remove and wash contaminated clothes before re-use.

Eye/face protection

- Tightly fitting goggles (EN 166).
- Eye wash bottle with pure water (EN 15154).

Hand protection

- Protective gloves resistant to chemicals made off viton, minimum coat thickness 0.7 mm, permeation resistance (wear duration) approx. 30 minutes, i.e. protective glove <Vitoject 890> made by www.kcl.de.
- Splash protection: Protective gloves resistant to chemicals made off butyl, minimum coat thickness 0.7 mm, permeation resistance approx. 480 minutes, i.e. protective glove <Butoject 898> made by www.kcl.de.
- This recommendation refers exclusively to the chemical compatibility and the lab test conforming to EN 374 carried out under lab conditions.
- Requirements can vary as a function of the use. Therefore it is necessary to adhere additionally to the recommendations given by the manufacturer of protective gloves.
- Pls. find examples in the protective gloves database under: <http://bestglove.com/site/chemrest/>

**Safety Data Sheet**

according to Regulation (EC) No 1907/2006

ESKANOL EF HARDENER

Revision date: 26.04.2021

Product code: 00359-1293

Page 6 of 12

Skin protection

Long sleeved clothing (DIN EN ISO 6530)

Respiratory protection

In case of insufficient ventilation wear suitable respiratory equipment (gas filter type A) (EN 14387).

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties**

| | | |
|---|--------------------------------|--------------------|
| Physical state: | Liquid | |
| Colour: | Colourless | |
| Odour: | Amine like | |
| | | Test method |
| pH-Value (at 20 °C): | | n.d. |
| Changes in the physical state | | |
| Melting point: | | n.d. |
| Boiling point or initial boiling point and boiling range: | | n.d. |
| Sublimation point: | | n.a. |
| Softening point: | | n.d. |
| Flash point: | | 94 °C Calculated |
| Flammability | | |
| Solid/liquid: | | n.a. |
| Gas: | | n.a. |
| Explosive properties | | |
| The product is not explosive. | | |
| Lower explosion limits: | | n.d. |
| Upper explosion limits: | | n.d. |
| Auto-ignition temperature: | | n.d. |
| Self-ignition temperature | | |
| Solid: | | n.a. |
| Gas: | | n.a. |
| Decomposition temperature: | | n.d. |
| Oxidizing properties | | |
| Not oxidising. | | |
| Vapour pressure: | | n.d. |
| Density (at 23 °C): | approx. 1,05 g/cm ³ | ISO 2811 |
| Bulk density: | | n.a. |
| Water solubility: (at 20 °C) | | n.d. |
| Solubility in other solvents | | |
| n.d. | | |
| Partition coefficient n-octanol/water: | | n.d. |
| Viscosity / dynamic: (at 23 °C) | 280 - 420 mPa·s | ISO 2884 |
| Viscosity / kinematic: | | n.d. |
| Flow time: | | n.d. |



Safety Data Sheet

according to Regulation (EC) No 1907/2006

ESKANOL EF HARDENER

Revision date: 26.04.2021

Product code: 00359-1293

Page 7 of 12

| | |
|--------------------------|------|
| Relative vapour density: | n.d. |
| Evaporation rate: | n.d. |
| Solvent separation test: | n.d. |
| Solvent content: | 0 % |

9.2. Other information

No data available

SECTION 10: Stability and reactivity

10.1. Reactivity

No decomposition if stored and applied as directed.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

Reactions with acids, alkalies and oxidizing agents

10.4. Conditions to avoid

To avoid thermal decomposition, do not overheat.
Protect against direct sun radiation.

10.5. Incompatible materials

Oxidizing agents, Acids and bases.

10.6. Hazardous decomposition products

No known hazardous decomposition products.
Fire may produce:
Carbon monoxide (CO), carbon dioxide (CO₂) and nitrogen oxides (NO_x)

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Harmful if inhaled.
No toxicological data available.
ATE_{mix}/oral: > 2000 mg/kg

ATE_{mix} calculated

ATE (oral) 1952,3 mg/kg; ATE (inhalation vapour) 18,64 mg/l; ATE (inhalation aerosol) 2,542 mg/l

Irritation and corrosivity

Causes severe skin burns and eye damage.
Causes serious eye damage.

Sensitising effects

May cause an allergic skin reaction. (4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, reaction products with 3-aminomethyl-3,5,5-trimethylcyclohexylamine; 4,4'-isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, reaction products with m-phenylenebis(methylamine))

Carcinogenic/mutagenic/toxic effects for reproduction

Based on available data, the classification criteria are not met.

STOT-single exposure

Based on available data, the classification criteria are not met.

STOT-repeated exposure

Based on available data, the classification criteria are not met.

Aspiration hazard

Based on available data, the classification criteria are not met.



Safety Data Sheet

according to Regulation (EC) No 1907/2006

ESKANOL EF HARDENER

Revision date: 26.04.2021

Product code: 00359-1293

Page 8 of 12

Additional information on tests

Classification in compliance with the assessment procedure specified in the Regulation (EC) no 1272/2008.

11.2. Information on other hazards

Endocrine disrupting properties

No data available

SECTION 12: Ecological information

12.1. Toxicity

Ecological data are not available.

Harmful to aquatic life with long lasting effects.

12.2. Persistence and degradability

Not readily biodegradable.

12.3. Bioaccumulative potential

No data available

12.4. Mobility in soil

No data available

12.5. Results of PBT and vPvB assessment

According to Regulation (EC) No 1907/2006 (REACH) none of the substances, contained in this product are a PBT / vPvB substance.

12.6. Endocrine disrupting properties

No data available

12.7. Other adverse effects

Hazardous water pollutant.

Further information

Do not flush into surface water or sanitary sewer system.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Disposal recommendations

Can be incinerated, when in compliance with local regulations.

Where possible recycling is preferred to disposal.

List of Wastes Code - residues/unused products

080411 WASTES FROM THE MANUFACTURE, FORMULATION, SUPPLY AND USE (MFSU) OF COATINGS (PAINTS, VARNISHES AND VITREOUS ENAMELS), ADHESIVES, SEALANTS AND PRINTING INKS; wastes from MFSU of adhesives and sealants (including waterproofing products); adhesive and sealant sludges containing organic solvents or other hazardous substances; hazardous waste

Contaminated packaging

Contaminated packagings are to be treated like the product itself.

Contaminated packaging should be emptied as far as possible and after appropriate cleansing may be taken for reuse.

Packaging that cannot be cleaned should be disposed of like the product.

SECTION 14: Transport information

Land transport (ADR/RID)

14.1. UN number:

UN 2735

14.2. UN proper shipping name:

POLYAMINES, LIQUID, CORROSIVE, N.O.S.
(3-Aminomethyl-3,5,5-trimethylcyclohexylamine, Xylylenediamine)

Safety Data Sheet

according to Regulation (EC) No 1907/2006

ESKANOL EF HARDENER

Revision date: 26.04.2021

Product code: 00359-1293

Page 9 of 12

14.3. Transport hazard class(es):

8

14.4. Packing group:

II

Hazard label:

8



Classification code:

C7

Special Provisions:

274

Limited quantity:

1 L / 30 kg

Excepted quantity:

E2

Transport category:

2

Hazard No:

80

Tunnel restriction code:

E

Inland waterways transport (ADN)**14.1. UN number:**

UN 2735

14.2. UN proper shipping name:POLYAMINES, LIQUID, CORROSIVE, N.O.S.
(3-Aminomethyl-3,5,5-trimethylcyclohexylamine, Xylylenediamine)**14.3. Transport hazard class(es):**

8

14.4. Packing group:

II

Hazard label:

8



Classification code:

C7

Special Provisions:

274

Limited quantity:

1 L / 30 kg

Excepted quantity:

E2

Marine transport (IMDG)**14.1. UN number:**

UN 2735

14.2. UN proper shipping name:POLYAMINES, LIQUID, CORROSIVE, N.O.S. (Isophorone diamine,
xylylendiamine)**14.3. Transport hazard class(es):**

8

14.4. Packing group:

II

Hazard label:

8



Marine pollutant:

No

Special Provisions:

274

Limited quantity:

1 L / 30 kg

Excepted quantity:

E2

EmS:

F-A, S-B

Segregation group:

18 - alkalis

Air transport (ICAO-TI/IATA-DGR)**14.1. UN number:**

UN 2735

14.2. UN proper shipping name:POLYAMINES, LIQUID, CORROSIVE, N.O.S. (Isophorone diamine,
xylylendiamine)**14.3. Transport hazard class(es):**

8

Safety Data Sheet

according to Regulation (EC) No 1907/2006

ESKANOL EF HARDENER

Revision date: 26.04.2021

Product code: 00359-1293

Page 10 of 12

14.4. Packing group:

Hazard label:

II

8



Special Provisions:

A3 A803

Limited quantity Passenger:

0.5 L

Passenger LQ:

Y840

Excepted quantity:

E2

IATA-packing instructions - Passenger:

851

IATA-max. quantity - Passenger:

1 L

IATA-packing instructions - Cargo:

855

IATA-max. quantity - Cargo:

30 L

14.5. Environmental hazards

ENVIRONMENTALLY HAZARDOUS: No

14.6. Special precautions for user

Handle in accordance with good industrial hygiene and safety practice.

14.7. Maritime transport in bulk according to IMO instruments

The transport takes place only in approved and appropriate packaging.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulatory information

Restrictions on use (REACH, annex XVII):

Entry 3

2004/42/EC (VOC):

< 45 %

Information according to 2012/18/EU (SEVESO III):

Not subject to 2012/18/EU (SEVESO III)

National regulatory information

Employment restrictions:

Observe restrictions to employment for juveniles according to the 'juvenile work protection guideline' (94/33/EC). Observe employment restrictions under the Maternity Protection Directive (92/85/EEC) for expectant or nursing mothers.

Water hazard class (D):

2 - obviously hazardous to water

15.2. Chemical safety assessment

For this substance a chemical safety assessment has not been carried out.

SECTION 16: Other information

Changes

This data sheet contains changes from the previous version in section(s): 1,2,3,4,5,6,7,8,9,10,11,12,13,14,15.

**Safety Data Sheet**

according to Regulation (EC) No 1907/2006

ESKANOL EF HARDENER

Revision date: 26.04.2021

Product code: 00359-1293

Page 11 of 12

Abbreviations and acronyms

ADR = Accord européen relatif au transport international des marchandises Dangereuses par Route
RID = Règlement concernant le transport international ferroviaire de marchandises dangereuses
ADN = Accord européen relatif au transport international des marchandises dangereuses par voie de navigation intérieure
IMDG = International Maritime Code for Dangerous Goods
IATA/ICAO = International Air Transport Association / International Civil Aviation Organization
MARPOL = International Convention for the Prevention of Pollution from Ships
IBC-Code = International Code for the Construction and Equipment of Ships Carrying Dangerous Chemicals in Bulk

GHS = Globally Harmonized System of Classification and Labelling of Chemicals
REACH = Registration, Evaluation, Authorization and Restriction of Chemicals
CAS = Chemical Abstract Service
EN = European norm
ISO = International Organization for Standardization
DIN = Deutsche Industrie Norm
PBT = Persistent Bioaccumulative and Toxic
vPvB = Very Persistent and very Bio-accumulative
LD = Lethal dose
LC = Lethal concentration
EC = Effect concentration
IC = Median immobilisation concentration or median inhibitory concentration

Classification for mixtures and used evaluation method according to Regulation (EC) No. 1272/2008 [CLP]

| Classification | Classification procedure |
|-------------------------|--------------------------|
| Acute Tox. 4; H332 | Calculation method |
| Skin Corr. 1B; H314 | Calculation method |
| Eye Dam. 1; H318 | Calculation method |
| Skin Sens. 1; H317 | Calculation method |
| Aquatic Chronic 3; H412 | Calculation method |

Relevant H and EUH statements (number and full text)

H302 Harmful if swallowed.
H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H319 Causes serious eye irritation.
H332 Harmful if inhaled.
H361d Suspected of damaging the unborn child.
H411 Toxic to aquatic life with long lasting effects.
H412 Harmful to aquatic life with long lasting effects.
EUH071 Corrosive to the respiratory tract.

Further Information

Data of items 4 to 8, as well as 10 to 12, do partly not refer to the use and the regular employing of the product (in this sense consult information on use and on product), but to liberation of major amounts in case of accidents and irregularities.
The information describes exclusively the safety requirements for the product(s) and is based on the present level of our knowledge.
The delivery specifications are contained in the corresponding product sheet.
This data does not constitute a guarantee for the characteristics of the product(s) as defined by the legal warranty regulations.
(n.a. = not applicable; n.d. = not determined)



Safety Data Sheet

according to Regulation (EC) No 1907/2006

ESKANOL EF HARDENER

Revision date: 26.04.2021

Product code: 00359-1293

Page 12 of 12

(The data for the hazardous ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)