



Safety Data Sheet

according to UK REACH Regulation

TIP TOP ADHESIVE TC 6000

Revision date: 04.03.2021

Product code: 00359-1245

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SECTION 1: Identification of the substance/mixture and of the company/undertaking**1.1. Product identifier**

TIP TOP ADHESIVE TC 6000

Art.-No.

525 2200

1.2. Relevant identified uses of the substance or mixture and uses advised against**Use of the substance/mixture**

adhesive

1.3. Details of the supplier of the safety data sheet**Manufacturer**

Company name: TIP TOP Oberflächenschutz Elbe GmbH
Street: Heuweg 4
Place: D-06886 Wittenberg
Telephone: +49(0)3491/635-50 Telefax: +49(0)3491/635-552
Responsible Department: Responsible for the safety data sheet: sds@gbk-ingelheim.de

Supplier

Company name: REMA TIP TOP INDUSTRY UK LTD
Street: Plumtree Industrial Estate, Harworth
Place: Doncaster, DN11 8EW, South Yorkshire
Telephone: +44 (0)1302 711233
Internet: www.rema-tiptop.co.uk

1.4. Emergency telephone number:

INTERNATIONAL: +49 - (0) 6132 - 84463, GBK GmbH (24h - 7d/w - 365d/a)
In England and Wales: NHS 111 In Scotland: NHS 24 - dial 111

SECTION 2: Hazards identification**2.1. Classification of the substance or mixture****GB CLP Regulation**

Hazard categories:

Flammable liquid: Flam. Liq. 2

Acute toxicity: Acute Tox. 4

Acute toxicity: Acute Tox. 4

Skin corrosion/irritation: Skin Irrit. 2

Serious eye damage/eye irritation: Eye Irrit. 2

Respiratory or skin sensitisation: Skin Sens. 1

Specific target organ toxicity - single exposure: STOT SE 3

Specific target organ toxicity - single exposure: STOT SE 3

Specific target organ toxicity - repeated exposure: STOT RE 2

Hazardous to the aquatic environment: Aquatic Chronic 3

Hazard Statements:

Highly flammable liquid and vapour.

Harmful in contact with skin.

Harmful if inhaled.

Causes skin irritation.

Causes serious eye irritation.

May cause an allergic skin reaction.

May cause respiratory irritation.

May cause drowsiness or dizziness.

May cause damage to organs through prolonged or repeated exposure.

Harmful to aquatic life with long lasting effects.

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2.2. Label elements

GB CLP Regulation

Hazard components for labelling

Reaction mass of ethylbenzene and xylene

Ethyl acetate

Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight \leq 700)

Di(benzothiazol-2-yl) disulphide

Signal word: Danger**Pictograms:**

Hazard statements

H225	Highly flammable liquid and vapour.
H312+H332	Harmful in contact with skin or if inhaled.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H317	May cause an allergic skin reaction.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H373	May cause damage to organs through prolonged or repeated exposure.
H412	Harmful to aquatic life with long lasting effects.

Precautionary statements

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P260	Do not breathe vapour.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308+P313	IF exposed or concerned: Get medical advice/attention.
P273	Avoid release to the environment.

2.3. Other hazards

According to Regulation (EC) No 1907/2006 (REACH) none of the substances, contained in this product are a PBT / vPvB substance.

Vapours may form explosive mixture with air.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Chemical characterization

Preparation in organic solvents

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Hazardous components

CAS No	Chemical name			Quantity
	EC No	Index No	REACH No	
	GHS Classification			
	Reaction mass of ethylbenzene and xylene			< 50 %
	905-588-0		01-2119488216-32	
	Flam. Liq. 3, Acute Tox. 4, Acute Tox. 4, Skin Irrit. 2, Eye Irrit. 2, STOT SE 3, STOT RE 2, Asp. Tox. 1; H226 H332 H312 H315 H319 H335 H373 H304			
141-78-6	Ethyl acetate			< 30 %
	205-500-4	607-022-00-5	01-2119475103-46	
	Flam. Liq. 2, Eye Irrit. 2, STOT SE 3; H225 H319 H336 EUH066			
25068-38-6	Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight <= 700)			< 2,5 %
	500-033-5	603-074-00-8	01-2119456619-26	
	Skin Irrit. 2, Eye Irrit. 2, Skin Sens. 1, Aquatic Chronic 2; H315 H319 H317 H411			
1314-13-2	Zinc oxide			< 0,25 %
	215-222-5	030-013-00-7	01-2119463881-32	
	Aquatic Acute 1, Aquatic Chronic 1; H400 H410			
120-78-5	Di(benzothiazol-2-yl) disulphide			< 0,25 %
	204-424-9	613-135-00-0	01-2119489366-24	
	Skin Sens. 1, Aquatic Acute 1, Aquatic Chronic 1; H317 H400 H410 EUH031			

Full text of H and EUH statements: see section 16.

Specific Conc. Limits, M-factors and ATE

CAS No	EC No	Chemical name	Quantity	
	Specific Conc. Limits, M-factors and ATE			
	905-588-0	Reaction mass of ethylbenzene and xylene	< 50 %	
	inhalation: ATE = 11 mg/l (vapours); inhalation: ATE = 1,5 mg/l (dusts or mists); dermal: ATE = 1100 mg/kg STOT RE 2; H373: >= 10 - 100			
141-78-6	205-500-4	Ethyl acetate	< 30 %	
	dermal: LD50 = > 18000 mg/kg; oral: LD50 = 5620 mg/kg			
25068-38-6	500-033-5	Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight <= 700)	< 2,5 %	
	dermal: LD50 = 11400 mg/kg Skin Irrit. 2; H315: >= 5 - 100 Eye Irrit. 2; H319: >= 5 - 100			
1314-13-2	215-222-5	Zinc oxide	< 0,25 %	
	oral: LD50 = > 5000 mg/kg			
120-78-5	204-424-9	Di(benzothiazol-2-yl) disulphide	< 0,25 %	
	M acute; H400: M=1 M chron.; H410: M=1			

SECTION 4: First aid measures**4.1. Description of first aid measures****General information**

- Remove contaminated soaked clothing immediately.
- In the event of persistent symptoms receive medical treatment.
- Take away from danger area and lay down affected person.

After inhalation

- Move to fresh air in case of accidental inhalation of vapours.
- In the event of symptoms refer for medical treatment.



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After contact with skin

Wash off immediately with soap and plenty of water.
Consult a doctor if skin irritation persists.

After contact with eyes

Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes.
Consult (eye) doctor immediately.

After ingestion

Do not induce vomiting.
Rinse out mouth and give plenty of water to drink.
Never give anything by mouth to an unconscious person.
Summon a doctor immediately.
Induce vomiting only upon the advice of a physician.

4.2. Most important symptoms and effects, both acute and delayed

Harmful in contact with skin or if inhaled.
Causes skin irritation.
Causes serious eye irritation.
May cause an allergic skin reaction.
May cause drowsiness or dizziness.
May cause damage to organs through prolonged or repeated exposure.
Attention. Beware, danger of aspiration.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptoms.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media

Foam, carbon dioxide (CO₂), dry chemical, water-spray.

Unsuitable extinguishing media

Full water jet

5.2. Special hazards arising from the substance or mixture

Fire may produce:
Carbon monoxide, carbon dioxide, sulphur oxides and nitrogen oxides (NO_x).
Hydrogen chloride (HCl)

5.3. Advice for firefighters

Use breathing apparatus with independent air supply.
Protective suit.

Additional information

Vapours are heavier than air and spread along ground.
The vapour/air mixture is explosive, even in empty, uncleaned receptacles.
Cool containers at risk with water spray jet.
Fire residues and contaminated firefighting water must be disposed of in accordance with the local regulations.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures

Ensure adequate ventilation.
Keep away sources of ignition.
Keep away noninvolved persons.

For non-emergency personnel

Avoid contact with skin, eyes and clothing.



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Do not breathe vapours.

For emergency responders

In case of vapour formation use respirator.

Use personal protective clothing.

6.2. Environmental precautions

Do not discharge into the drains/surface waters/ground water.

Do not discharge into the subsoil/soil.

6.3. Methods and material for containment and cleaning up

For containment

Prevent spread over a wide area (e.g. by containment or oil barriers).

For cleaning up

Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder).

Shovel into suitable container for disposal.

Clean contaminated surface thoroughly.

6.4. Reference to other sections

Observe protective instructions (see Sections 7 and 8).

Information for disposal see section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling

Keep container tightly closed.

Use only in area provided with appropriate exhaust ventilation.

Avoid contact with skin, eyes and clothing.

Advice on protection against fire and explosion

Keep product and empty container away from heat and sources of ignition.

Pay attention to anti-explosion rules.

Do not smoke.

Take precautionary measures against static discharges.

7.2. Conditions for safe storage, including any incompatibilities

Requirements for storage rooms and vessels

Keep containers tightly closed in a cool, well-ventilated place.

Hints on joint storage

Incompatible with oxidizing agents.

Further information on storage conditions

Keep away from food, drink and animal feeding stuffs.

7.3. Specific end use(s)

adhesive

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

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Exposure limits (EH40)

CAS No	Substance	ppm	mg/m ³	fibres/ml	Category	Origin
141-78-6	Ethyl acetate	200	734		TWA (8 h)	WEL
		400	1468		STEL (15 min)	WEL
100-41-4	Ethylbenzene	100	441		TWA (8 h)	WEL
		125	552		STEL (15 min)	WEL
1330-20-7	Xylene: mixed isomers	50	220		TWA (8 h)	WEL
		100	441		STEL (15 min)	WEL

8.2. Exposure controls**Appropriate engineering controls**

Ensure adequate ventilation, especially in confined areas.
Pay attention to explosion protection guidelines.

Protective and hygiene measures

Do not inhale vapours.
Avoid contact with eyes and skin.
Wash hands before breaks and immediately after handling the product.
When using do not eat, drink or smoke.
Remove and wash contaminated clothes before re-use.

Eye/face protection

Tightly fitting goggles (EN 166).
Eye wash bottle with pure water (EN 15154).

Hand protection

Splash protection:
Protective gloves resistant to chemicals made off butyl, minimum coat thickness 0.7 mm, permeation resistance (wear duration) > 30 minutes, i.e. protective glove <Butoject 898> made by www.kcl.de.
This recommendation refers exclusively to the chemical compatibility and the lab test conforming to EN 374 carried out under lab conditions.
Requirements can vary as a function of the use. Therefore it is necessary to adhere additionally to the recommendations given by the manufacturer of protective gloves.

Skin protection

Long sleeved clothing (DIN EN ISO 6530)

Respiratory protection

In case of insufficient ventilation wear suitable respiratory equipment (gas filter type A) (EN 14387).

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties**

Physical state: Liquid
Colour: Yellow
Odour: Aromatic

Test method

pH-Value: n.d.

Changes in the physical state

Melting point/freezing point: n.d.
Boiling point or initial boiling point and boiling range: > 76 °C
Sublimation point: n.a.

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Softening point: n.d.

Flash point: - 5 °C

Flammability

Solid/liquid: n.a.

Gas: n.a.

Explosive properties

The product is considered non-explosive; nevertheless explosive vapour/air mixture can be generated.

Lower explosion limits: 1,2 vol. %

Upper explosion limits: n.d.

Auto-ignition temperature: > 430 °C

Self-ignition temperature

Solid: n.a.

Gas: n.a.

Decomposition temperature: n.d.

Oxidizing properties

Not oxidising.

Vapour pressure: 97 hPa

Density (at 20 °C): 0,91 g/cm³

Bulk density: n.a.

Water solubility:
(at 20 °C) Immiscible**Solubility in other solvents**

n.d.

Partition coefficient n-octanol/water: n.d.

Viscosity / dynamic: 1400 - 1600 mPa·s

Viscosity / kinematic:
(at 40 °C) > 20,5 mm²/sFlow time:
(at 23 °C) 101 s 6 DIN EN ISO 2431

Relative vapour density: n.d.

Evaporation rate: n.d.

Solvent separation test: < 3 %

Solvent content: < 80 %

9.2. Other information

No data available

SECTION 10: Stability and reactivity**10.1. Reactivity**

No decomposition if stored and applied as directed.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

Reactions with oxidizing agents.

10.4. Conditions to avoid

To avoid thermal decomposition, do not overheat.



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Vapours may form explosive mixture with air.

10.5. Incompatible materials

Strong oxidizing agents

10.6. Hazardous decomposition products

No hazardous decomposition products known.

Fire may produce:

Carbon monoxide, carbon dioxide, sulphur oxides, and nitrogen oxides (NO_x).
hydrogen chloride (HCl)

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in GB CLP Regulation

Acute toxicity

Harmful in contact with skin.

Harmful if inhaled.

No toxicological data available.

ATEmix calculated

ATE (inhalation aerosol) 3,156 mg/l

Irritation and corrosivity

Causes skin irritation.

Causes serious eye irritation.

Sensitising effects

May cause an allergic skin reaction. (Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight \leq 700); Di(benzothiazol-2-yl) disulphide)

Carcinogenic/mutagenic/toxic effects for reproduction

Based on available data, the classification criteria are not met.

STOT-single exposure

May cause respiratory irritation. (Reaction mass of ethylbenzene and xylene)

May cause drowsiness or dizziness. (Ethyl acetate)

STOT-repeated exposure

May cause damage to organs through prolonged or repeated exposure. (Reaction mass of ethylbenzene and xylene)

Aspiration hazard

Based on available data, the classification criteria are not met.

Additional information on tests

Classification in compliance with the assessment procedure specified in the Regulation (EC) no 1272/2008.

11.2. Information on other hazards

Endocrine disrupting properties

No data available

Other information

Inhalation of vapours in high concentration can cause narcotic effects.

Inhalation of high vapour concentration may cause symptoms like headache, dizziness, tiredness, nausea and vomiting.

Repeated or prolonged exposure may cause skin irritation and dermatitis, due to degreasing properties of the product.

SECTION 12: Ecological information

12.1. Toxicity

Ecological data are not available.

Harmful to aquatic life with long lasting effects.

12.2. Persistence and degradability

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No data available

12.3. Bioaccumulative potential

No data available

12.4. Mobility in soil

No data available

12.5. Results of PBT and vPvB assessment

According to Regulation (EC) No 1907/2006 (REACH) none of the substances, contained in this product are a PBT / vPvB substance.

12.6. Endocrine disrupting properties

No data available

12.7. Other adverse effects

Hazardous water pollutant.

Further information

Do not flush into surface water or sanitary sewer system.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Disposal recommendations

Where possible recycling is preferred to disposal.
Can be incinerated, when in compliance with local regulations.

List of Wastes Code - residues/unused products

080409 WASTES FROM THE MANUFACTURE, FORMULATION, SUPPLY AND USE (MFSU) OF COATINGS (PAINTS, VARNISHES AND VITREOUS ENAMELS), ADHESIVES, SEALANTS AND PRINTING INKS; wastes from MFSU of adhesives and sealants (including waterproofing products); waste adhesives and sealants containing organic solvents or other hazardous substances; hazardous waste

Contaminated packaging

Contaminated packaging should be emptied as far as possible and after appropriate cleansing may be taken for reuse.
Packaging that cannot be cleaned should be disposed of like the product.
Empty containers should be taken for local recycling, recovery or waste disposal.

SECTION 14: Transport information

Land transport (ADR/RID)

<u>14.1. UN number:</u>	UN 1133
<u>14.2. UN proper shipping name:</u>	Adhesives
<u>14.3. Transport hazard class(es):</u>	3
<u>14.4. Packing group:</u>	III
Hazard label:	3



Classification code:	F1
Limited quantity:	5 L / 30 kg
Excepted quantity:	E1
Transport category:	3
Tunnel restriction code:	E

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Other applicable information (land transport)

Receptacle max. 450 L, ADR subsection 2.2.3.1.4

Inland waterways transport (ADN)

14.1. UN number: UN 1133
14.2. UN proper shipping name: Adhesives
14.3. Transport hazard class(es): 3
14.4. Packing group: III
Hazard label: 3



Classification code: F1
Limited quantity: 5 L / 30 kg
Excepted quantity: E1

Marine transport (IMDG)

14.1. UN number: UN 1133
14.2. UN proper shipping name: Adhesives
14.3. Transport hazard class(es): 3
14.4. Packing group: III
Hazard label: 3



Limited quantity: 5 L / 30 kg
Excepted quantity: E1
EmS: F-E, S-D

Other applicable information (marine transport)

Receptacle max. 450 L, IMDG Code subsection 2.3.2.2

Air transport (ICAO-TI/IATA-DGR)

14.1. UN number: UN 1133
14.2. UN proper shipping name: ADHESIVES
14.3. Transport hazard class(es): 3
14.4. Packing group: III
Hazard label: 3



Limited quantity Passenger: 10 L
Passenger LQ: Y344
Excepted quantity: E1
IATA-packing instructions - Passenger: 355
IATA-max. quantity - Passenger: 30 L (*)
IATA-packing instructions - Cargo: 366
IATA-max. quantity - Cargo: 100 L (*)

Other applicable information (air transport)

*) [3.3.3.1 IATA DGR]

14.5. Environmental hazards



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ENVIRONMENTALLY HAZARDOUS: No

14.6. Special precautions for user

Handle in accordance with good industrial hygiene and safety practice.

14.7. Maritime transport in bulk according to IMO instruments

The transport takes place only in approved and appropriate packaging.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulatory information

Restrictions on use (REACH, annex XVII):

Entry 3

2004/42/EC (VOC): < 80 %

Information according to 2012/18/EU (SEVESO III): P5c FLAMMABLE LIQUIDS

National regulatory information

Employment restrictions: Observe restrictions to employment for juveniles according to the 'juvenile work protection guideline' (94/33/EC). Observe employment restrictions under the Maternity Protection Directive (92/85/EEC) for expectant or nursing mothers.

Water hazard class (D): 2 - obviously hazardous to water

15.2. Chemical safety assessment

For this substance a chemical safety assessment has not been carried out.

SECTION 16: Other information

Changes

This data sheet contains changes from the previous version in section(s): 2,4,6,7,8,9,10,11,12,13,14,15.

Abbreviations and acronyms

ADR = Accord européen relatif au transport international des marchandises Dangereuses par Route

RID = Règlement concernant le transport international ferroviaire de marchandises dangereuses

ADN = Accord européen relatif au transport international des marchandises dangereuses par voie de navigation intérieure

IMDG = International Maritime Code for Dangerous Goods

IATA/ICAO = International Air Transport Association / International Civil Aviation Organization

MARPOL = International Convention for the Prevention of Pollution from Ships

IBC-Code = International Code for the Construction and Equipment of Ships Carrying Dangerous Chemicals in Bulk

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

REACH = Registration, Evaluation, Authorization and Restriction of Chemicals

CAS = Chemical Abstract Service

EN = European norm

ISO = International Organization for Standardization

DIN = Deutsche Industrie Norm

PBT = Persistent Bioaccumulative and Toxic

vPvB = Very Persistent and very Bio-accumulative

LD = Lethal dose

LC = Lethal concentration

EC = Effect concentration

IC = Median immobilisation concentration or median inhibitory concentration

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Classification for mixtures and used evaluation method according to GB CLP Regulation

Classification	Classification procedure
Flam. Liq. 2; H225	On basis of test data
Acute Tox. 4; H312	Calculation method
Acute Tox. 4; H332	Calculation method
Skin Irrit. 2; H315	Calculation method
Eye Irrit. 2; H319	Calculation method
Skin Sens. 1; H317	Calculation method
STOT SE 3; H335	Calculation method
STOT SE 3; H336	Calculation method
STOT RE 2; H373	Calculation method
Aquatic Chronic 3; H412	Calculation method

Relevant H and EUH statements (number and full text)

H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H304	May be fatal if swallowed and enters airways.
H312	Harmful in contact with skin.
H312+H332	Harmful in contact with skin or if inhaled.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H373	May cause damage to organs through prolonged or repeated exposure.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.
EUH031	Contact with acids liberates toxic gas.
EUH066	Repeated exposure may cause skin dryness or cracking.

Further Information

Data of items 4 to 8, as well as 10 to 12, do partly not refer to the use and the regular employing of the product (in this sense consult information on use and on product), but to liberation of major amounts in case of accidents and irregularities.

The information describes exclusively the safety requirements for the product(s) and is based on the present level of our knowledge.

The delivery specifications are contained in the corresponding product sheet.

This data does not constitute a guarantee for the characteristics of the product(s) as defined by the legal warranty regulations.

(n.a. = not applicable; n.d. = not determined)

'The data for the hazardous ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)